

**Absolute Heavy Duty Repair 2023
div of Keabray Holdings Ltd.**

A Division of Keabray Holdings LTD
PO Box 5125 STN Main
Drayton Valley, AB T7A1R3, CA
absolute@keabray.ca
780-542-8242



Invoice: INV-9992

Date: 8/20/2025

Bill To
Tramfore Project Management Services Ltd
Box 256
Tomahawk, AB T0E 2H0, CA
P: (780) 542-1710

Remit Payment To
Keabray Holdings Ltd. / Absolute Heavy
Duty Repair
PO BOX 5125
office@keabray.ca
Drayton Valley, AB T7A1R3, CA

Service Order	Terms	Due Date	Authorizer	Customer PO	Service Writer	Unit #
SO-5869	Net 30	9/19/2025			Ekstrom, Kale	725

Item	Description	Quantity	Rate	Amount
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Concern: CVIP Inspection - 3 Axle

Cause: Customer request

Labor	Correction: Chassis / Chassis / Performed CVIP Inspection Pulled Wheels for measurements Made List of Repairs, Customer took unit to complete repairs Reinstall drums and wheels Torque wheels, set brakes Grease Unit Unit returned, All required repairs completed Complete CVIP Fail/Pass Paperwork CV8445816			\$560.00
Subtotal				\$560.00

Concern: CVIP repairs

Cause: Customer request

(Inspection)

Labor	Correction: Chassis / Chassis / Install brake pot Replace bad markers and a grommet Replace work spot light remove spring pin shackles and pushout old worn-out spring pin bushings push in new bushings and pins and reinstall shackles Install exhaust. Replace u joint. remove and replace hanger bushings and pins, required extra time due to seized bolts and had to torch bushings. Push wiper spring down Latched seat into position installed new bolt into hanger spring pin. Installed 2nd axle wheels and torqued to 500ftlbs.			\$4,158.00
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Item	Description	Quantity	Rate	Amount
	Hooked up alignment machine and compensated sensors. Had to adjust 3rd axle. Removed all old shims and installed one 1/16th new shim. Loctite bolts and torqued to 300ftlbs.			
Parts	Threaded bushing - MTB178	2.00000	\$39.58	\$79.16
Parts	Threaded bushing - MTB186	2.00000	\$47.78	\$95.56
Parts	Spring pin - M5447	4.00000	\$33.64	\$134.56
Parts	Air Disc Brake Maxipot - BLMK132352	1.00000	\$186.13	\$186.13
Parts	2.5" Red Lamp - 571.LD10R13	2.00000	\$13.79	\$27.58
Parts	2.5" Rubber Grommet - 571.GR10	1.00000	\$3.92	\$3.92
Parts	SPEED DEMON LED WORK LIGHT 4 PACK SPOT SP BLACK OPS - 10-20030	1.00000	\$46.13	\$46.13
Parts	Freight charge under 100lbs - FRTU100	1.00000	\$60.00	\$60.00
Parts	GASKET CIRCULAR 5" - 562.U85591	1.00000	\$27.27	\$27.27
Parts	Threaded bushing - MTB178	2.00000	\$44.34	\$88.68
Parts	Spring pin - M5447	4.00000	\$37.66	\$150.64
Parts	Threaded bushing - MTB186	2.00000	\$53.52	\$107.04
Parts	UNIVERSAL JOINT - 752.SPL250X	1.00000	\$136.44	\$136.44
Parts	SPL250 BEARING RETAINER KIT 2507018X - 752.2507018	1.00000	\$33.68	\$33.68
Parts	torque rod - TMR553	1.00000	\$180.60	\$180.60
Parts	Silent Block Bushing - MR782	4.00000	\$58.88	\$235.52
Parts	20MM X 180 Bolt - ZCSM10BC-20-180	8.00000	\$12.49	\$99.92
Parts	20MM flat washer - ZFWMB-20	8.00000	\$0.79	\$6.32
Parts	20mm st black lock washer - ZLWMB-20	8.00000	\$1.10	\$8.80
Parts	BOLT 5/8 X 3 GR8 PL NC - CS8SC-062-300	2.00000	\$2.19	\$4.38
Parts	NUT 5/8 GR8 NC NYLON LK - NN8SC-062	2.00000	\$1.26	\$2.52
			Subtotal	\$5,872.85

Concern: Alignment 3 Axle

Cause: Customer request

Labor	Correction: Chassis / Frame / Moved to 2nd axle and had to adjust it. Removed all old shims and installed 2 1/8th shims, Loctited bolts and torqued to 300ftlbs. Did sweep for front end alignment and had to adjust toe. Used torch to free up both sides of tie rod assembly. Installed new bolts in tie rod end hold downs. Alex test drove truck and found that it drives straight down the road. Parked truck out front.			\$462.00
Parts	Alignment Machine Usage - Per Axle - ALIGN1	3.00000	\$99.99	\$299.97
Parts	INTERNATIONAL TORQ ARM SHIM 1/16 INCH - NS-43652	1.00000	\$8.62	\$8.62
Parts	INTERNATIONAL TORQ ARM SHIM 1/8 INCH - NS-43653	2.00000	\$9.14	\$18.28
			Subtotal	\$788.87

Unit: 725 VIN: 1XPXD49X2ED214271
License Plate: (AB) E87871
2014 Peterbilt 389
Chassis: 655,808 Kilometers
Engine: 14,818 Hours

Labor	\$5,180.00
Parts	\$2,041.72
Shop Supply & Enviro Fee	\$380.70
Pre-Charge Subtotal	\$7,602.42
GST (5% of \$7,602.42)	\$380.12
Total	\$7,982.54
Payments & Credits	\$0.00
Balance Due	\$7,982.54

Retorque wheels with in 50 km.

Parts Policy:

Special Order parts may include freight charges, require a deposit, and are considered final sale. Parts kits must be returned complete and in resalable condition. Partial kit returns are not accepted. All parts must be returned in their original, resalable packaging to qualify for credit. Core returns are eligible for credit within 30 days, subject to the supplier/manufacturer's acceptance and credit issuance. Customer-supplied parts and components will incur a 20% Parts Handling Fee, applied to the job's subtotal. Returns require a Returned Goods Authorization (RGA). All parts returns must be made within 14 days of purchase with the original invoice and is subject to a minimum 20% restocking fee. Electronic components, used parts, and non-resalable parts cannot be returned. Please consult your representative before purchase and return.

Storage Policy:

Units must be authorized for repair within 48 hours of notification. After 48 hours storage fees of \$50/day apply. After 7 days, Keabray Holdings Ltd reserves the right to remove the unit and associated parts from the premises. Units left over 90 days will be considered abandoned. Keabray Holdings Ltd is not responsible for loss or damage to units removed or left beyond 48 hours after completion. Units left more than 48 hours post-completion may incur additional costs and storage fees of \$50/day minimum. We do not assume any liability for articles or items left in/on units well in our possession.

Warranty and Payment:

Keabray Holdings Ltd honors manufacturer warranties and offers a limited Labour warranty unless specified otherwise. Full details at The company are not responsible for regional regulation compliance. Account terms are Net 30 days. Interest of 3.0% per month applies to overdue accounts. Warranty may be suspended or terminated for services unpaid within 90 days of the invoice date. Acceptable payments: Cash, Visa, Mastercard, EFT, wire transfer, certified cheque, bank draft, and company cheque with Credit Card Number. Credit card transactions incur a 2.7% processing fee. Returned payments are subject to processing and administration fees.

GST#: 862269537 RT0001

Customer Signature: _____

Absolute Signature: _____

Printed Name: _____ Date: _____

Printed Name: _____ Date: _____



CERTIFICATE NUMBER

**Commercial Vehicle Inspection Certificate
Traffic Safety Act**


**PART 1 - VEHICLE OWNER AND VEHICLE
IDENTIFICATION**

Vehicle Type:	Truck	Seating Capacity:	
GVW:	63500 kg	Brake Type:	Air
Owner Name:	TRANFORE PROJECT MANAGEMENT SERVICES LTD		
Address:	PO BOX 256		
City:	TOMAHAWK	Province:	AS
Postal Code:	T0E2H0		
Telephone Number:	(780) 542-1710		
Vehicle Identification Number:	1XPXD49X2ED214271		
Make:	Peterbilt	Model:	Conventional
Year:	2014	Unit Number:	725
Odometer:	681203 KM	Licence Plate Number:	E87871
Province:	AB		

IT IS AN OFFENCE TO FALSIFY AN INSPECTION CERTIFICATE

PART 2 - CERTIFICATION

I certify the vehicle described in Part 1 has passed the inspections and tests established under the Traffic Safety Act for a Commercial Vehicle.

Inspection Facility Name:	Facility Number:
Keabray Holdings Ltd.	20874
Inspection Technician Name:	Technician Number:
Jeffrey Armstrong	C5232
Inspection Technician Signature:	
Inspection Date:	2025/08/19

COMMERCIAL VEHICLE RECORD OF INSPECTION TRUCK AND TRUCK-TRACTOR

The original Record of Inspection must be given to the customer regardless of whether the vehicle passes or not.

Type of Vehicle										Gross Vehicle Weight registered											
Truck										63500 kg											
Vehicle Information																					
VIN	1	X	P	X	D	4	9	X	2	E	D	2	1	4	2	7	1				
Unit Number				Year				Make				Model				Odometer					
725				2014				Peterbilt				Conventional				681,203					
Registered Owner's Name																Plate Number					
TRANFORE PROJECT MANAGEMENT SERVICES LTD																E87871					
Address												Postal Code				Phone Number					
PO BOX 256												T0E2H0				(780) 542-1710					
Drum Brakes: A-Full Inspection with Drum Removed Disc Brakes:																					

		<u>LEFT</u>		<u>FRONT</u>		<u>RIGHT</u>			
100 psi		42.4 mm		Drums/Rotors		42.4 mm		100 psi	
13 mm		15 mm		Linings/Pads		15 mm		14 mm	
		N/A mm		Push Rod Travel		N/A mm			
100 psi	100 psi	42.0 mm		Drums/Rotors		43.76 mm		100 psi	100 psi
23 mm	23 mm	16 mm		Linings/Pads		22 mm		22 mm	22 mm
		N/A mm		Push Rod Travel		N/A mm			
100 psi	100 psi	42.6 mm		Drums/Rotors		41.65 mm		100 psi	100 psi
22 mm	22 mm	16 mm		Linings/Pads		15 mm		22 mm	22 mm
		N/A mm		Push Rod Travel		N/A mm			
psi	psi	mm		Drums/Rotors		mm		psi	psi
mm	mm	mm		Linings/Pads		mm		mm	mm
		mm		Push Rod Travel		mm			
psi	psi	mm		Drums/Rotors		mm		psi	psi
mm	mm	mm		Linings/Pads		mm		mm	mm
		mm		Push Rod Travel		mm			
psi	psi	mm		Drums/Rotors		mm		psi	psi
mm	mm	mm		Linings/Pads		mm		mm	mm
		mm		Push Rod Travel		mm			

Park Brake Lining	Left	N/A mm	Right	N/A mm	Trans	N/A mm
Wheel Torque Checked	<input checked="" type="checkbox"/>	Inner	N/A	ft lbs	Outer	500 ft lbs

COMMERCIAL VEHICLE RECORD OF INSPECTION TRUCK AND TRUCK-TRACTOR

Section 1 - Power Train

Component	P	F	NA	Component	P	F	NA
1.1. Accelerator Pedal/Throttle Actuator	✓			1.8. Engine Start Safety Feature	✓		
1.2. Exhaust System	✓			1.9. Gear Position Indicator	✓		
1.3. Emission Control Systems and Devices	✓			1.10. Engine or Accessory Drive Belt	✓		
1.4. Drive Shaft	✓			1.11. Hybrid Electric Vehicle & Electric Vehicle Power Train System			✓
1.5. Clutch and Clutch Pedal	✓			1.12. Gasoline or Diesel Fuel System	✓		
1.6. Engine/Transmission Mount	✓			1.13. Pressurized or Liquefied Fuel System (LPG, CNG, & LNG) * SEE APPENDIX A*			✓
1.7. Engine/Shut Down	✓						

NOTES:

APPENDIX "A"

Component	P	F	NA	Component	P	F	NA
A.1. Liquefied Petroleum Gas (LPG or Propane) Fuel System			✓	A.3. Liquefied Natural Gas (LNG) Fuel System			✓
A.2. Compressed Natural Gas (CNG) Fuel System			✓				

NOTES:

Section 2 - Suspension

Component	P	F	NA	Component	P	F	NA
2.1. Suspension & Frame Attachments	✓			2.5. Air Suspension	✓		
2.2. Axle Attaching & Tracking Components	✓			2.6. Self-Steer and Controlled-Steer Axle			✓
2.3. Axle & Axle Assembly	✓			2.7. Shock Absorber/Strut Assembly	✓		
2.4. Spring & Spring Attachment	✓						

NOTES:

REAR SPRING PIN BUSHING WORE OUT. ALL FOUR REAR SPRING PINS BUSHING RERPLACED.
SUSPENSION BUSHING ON #2 AND #3 AXLES WORE OUT. ALL FOUR SUSPENSION BUSHINGS REPLACED.

Section 3H - Hydraulic Brakes

Component	P	F	NA	Component	P	F	NA
3H.1. Hydraulic System Components			✓	3H.13. Disc Brake System Components			✓
3H.2. Brake Pedal/Actuator			✓	3H.14. Mechanical Parking Brake			✓
3H.3. Vacuum Assist (Boost) System			✓	3H.15. Spring-Applied Air-Released Parking Brake			✓
3H.4. Hydraulic Assist (Boost) System			✓	3H.16. Spring-Applied Hydraulic-Released Parking Brake			✓
3H.5. Air Assist (Boost) System			✓	3H.17. Anti-Lock Brake System (ABS)			✓
3H.6. Air-Over-Hydraulic Brake System			✓	3H.18. Stability Control System			✓
3H.11. Brake System Indicator Lamps			✓	3H.19. Brake Performance			✓
3H.12. Drum Brake System Components			✓				

NOTES:

Section 3A - Air Brakes

Component	P	F	NA	Component	P	F	NA
3A.1. Air Compressor	✓			3A.13. Air System Components	✓		
3A.2. Air Supply System	✓			3A.14. Brake Chamber	✓		
3A.4. Air Tank	✓			3A.15. Drum Brake System Components			✓
3A.5. Air Tank Check Valves	✓			3A.16. S-Cam Drum Brake System			✓
3A.6. Brake Pedal/Actuator	✓			3A.17. Brake Shoe Travel (Wedge Brakes)			✓
3A.7. Treadle Valve and Trailer Hand Valve	✓			3A.18. Disc Brake System Components	✓		
3A.8. Brake Valves & Controls	✓			3A.19. Anti-Lock Brake System (ABS)	✓		
3A.9. Proportioning, Inversion or Modulation Valve	✓			3A.21. Stability Control System			✓
3A.10. Towing Vehicle (Tractor) Protection System	✓			3A.23. Brake Performance			✓

COMMERCIAL VEHICLE RECORD OF INSPECTION TRUCK AND TRUCK-TRACTOR

Section 3A - Air Brakes

Component	P	F	NA	Component	P	F	NA
3A.11. Parking Brake & Emergency Application	✓						

NOTES:

#2 DRIVER SIDE BRAKE POT HAS BROKEN SPRING. BRAKE POT REPLACED.

Section 4 - Steering

Component	P	F	NA	Component	P	F	NA
4.1. Steering Control and Linkage	✓			4.4. Kingpin	✓		
4.2. Power Steering System (Hydraulic and Electric)	✓			4.5. Self-Steer and Controlled-Steer Axle	✓		
4.3. Steering Operation (Active Steer Axle)	✓						

NOTES:

Section 5 - Instruments and Auxiliary Equipment

Component	P	F	NA	Component	P	F	NA
5.1. Fire Extinguisher	✓			5.8. Heater & Windshield Defroster	✓		
5.2. Hazard Warning Kit	✓			5.9. Fuel-Burning Auxiliary Heater			✓
5.3. Horn	✓			5.10. Chain/"Headache" Rack			✓
5.5. Speedometer	✓			5.11. Auxiliary Controls and Devices			✓
5.6. Odometer	✓			5.12. Auxiliary Drive Controls			✓
5.7. Windshield Wiper/Washer	✓						

NOTES:

Section 6 - Lamps

Component	P	F	NA	Component	P	F	NA
6.1. Required Lamps	✓			6.4. Instrument Panel Lamps	✓		
6.2. Reflex Reflector	✓			6.5. Headlamp Aim	✓		
6.3. Retro-Reflective Marking	✓						

NOTES:

TWO TAIL LIGHTS NOT WORKING. LIGHTS REPLACED.

Section 7 - Electrical System

Component	P	F	NA	Component	P	F	NA
7.1. Wiring	✓			7.3. Trailer Cord (output to towed vehicle)	✓		
7.2. Battery	✓						

NOTES:

Section 8 - Body

Component	P	F	NA	Component	P	F	NA
8.1. Hood or Engine Enclosure	✓			8.12. Bumper	✓		
8.2. Tilt Cab			✓	8.13. Windshield	✓		
8.3. Air-Suspended Cab	✓			8.14. Side Windows	✓		
8.4. Cab and Passenger-Vehicle Body	✓			8.15. Rear Window			✓
8.5. Cargo Body	✓			8.16. Interior Sun Visor	✓		
8.6. Frame, Rails & Mounts	✓			8.17. Exterior Windshield Sun Visor	✓		
8.7. Unitized Body Elements	✓			8.18. Rear-View Mirror			✓
8.8. Cab or Cargo Door	✓			8.19. Seat	✓		
8.9. Cargo Tank or Vessel			✓	8.20. Seat Belt/Occupant Restraint	✓		
8.10. Body, Device or Equipment Attached or Mounted to the	✓			8.21. Fender/Mud Flap	✓		

COMMERCIAL VEHICLE RECORD OF INSPECTION TRUCK AND TRUCK-TRACTOR

Section 8 - Body						
Component	P	F	NA	Component	P	F NA
Vehicle						
8.11. Refrigeration/Heater Unit Fuel System (Reefer or Auxiliary Power Unit (APU))			✓	8.24. Aerodynamic Device & Attachment		✓

NOTES:

Section 9 - Tires and Wheels						
Component	P	F	NA	Component	P	F NA
9.1. Tire Tread Depth	✓			9.7. Wheel/Rim (Applies to all wheel types)	✓	
9.2. Tire Tread Condition	✓			9.8. Multi-Piece Wheel/Rim		✓
9.3. Tire Sidewall & Manufacturer Markings	✓			9.9. Spoke Wheel/Demountable Rim System		✓
9.4. Tire Inflation Pressure	✓			9.10. Disc Wheel System	✓	
9.5. Wheel Hub	✓			9.11. Wheel Fasteners (Nuts, Bolts and Studs)	✓	
9.6. Wheel Bearing	✓					

NOTES:

Section 10 - Couplers and Hitches						
Component	P	F	NA	Component	P	F NA
10.1. Hitch Assembly, Structure & Attaching Components	✓			10.5. Roll-Coupling Hitch		✓
10.2. Secondary Attachment (Safety Chain or Cable)			✓	10.6. Automated Coupling Device		✓
10.3. Pintle Hook, Pin Hitch, or Coupler Hitch			✓	10.7. Fifth Wheel Coupler	✓	
10.4. Ball Type Hitch			✓	10.8. Oscillating Fifth Wheel Coupler		✓

NOTES:

Certification

The Vehicle for which this Record of Inspection is issued has **PASSED (Certificate #8445816)** the inspection and I certify it has been inspected in accordance with the Vehicle Inspection Regulation, Alberta Regulation 211/2006 and the applicable Inspection Manual.

Date of Inspection 2025/08/19	Technician Number C5232	Facility Number 20874	Signature 
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Customer Acknowledgment

I understand if a vehicle inspection identifies defects and repairs are required, once repaired, the vehicle and this Record of Inspection (ROI) may be presented to any Vehicle Inspection Facility within 10 days of the initial inspection and only the failed items noted on this ROI are required to be re-inspected. If the vehicle is not returned for re-inspection within 10 days of the initial date of inspection, a new inspection must be conducted.

Date (Year/Month/Day)
2025/08/19

Customer Signature
