BALZAC AB TOM 0E0

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

I - RME RENTAL EST# 013038 Ship to: Invoice to: INTERNAL CUSTOMER #07 260180 RANGE ROAD BALZAC, AB

INVOICE

BALZAC 260180 Writing Creek Crescent Rocky View County, AB T4A 0M9

(403) 513-7000 (403) 532-4706 Fax: Toll Free: 1-855-763-1427

Branch					
BALZĀC		*REPRI	NT*		
Date	Time				Page
09/29/21	22:0	3:23 (1	в)		01
Account No.	Phone N	٥.		Refe	rence No.
INTCUS07	4035	4035137000 W5			614
Ship Via	Purchase Order				
REFER TO W50	599	EST# 0	1230	9	
		G.S.T. No.			
		79759	466	80 R	Г0001
Credit Card No.			Sale	spers	on
] 3	305	

Description of Work and Parts

STK#/FLEET#	HRS PIN/EIN	WARRANT	TY DATE	HRS	Fold -
121804 AIR DRILL	X 39840PH-12				
3310-65	39884AS-15				
** Ask us about our Red Seal Ins	pection Program gr	eat savings	5,		
** peak performance, maximum upt	ime guaranteed. Bo	ook your ins	spection	now!	
SEGMENT# 1 C INTER NA	09/21/21 08/17/21				
REPAIR SHANK					
**** TECHNICIANS COMMENTS ****	******	****	+		
*			k		
*ESTIMATE WAS PARTS ONLY - AARO	N ADVISED THAT JAMES	WANTS 3	k .		
*TO SEE HOW LONG IT WILL TAKE T	O REPAIR ONCE THE PA	RTS ;	k .		
*ARRIVE FOR FUTURE ESTIMATES>		,	*		
*		7	k		
*******	*****	*****	k		
			LABOR	35.50	
17300000		SEGMENT TO	OTAL==>	35.50	
SEGMENT#-2-C-04812-NA	-09/21-/2108-/-1-7/21		Wilderson and the second Nation		

REBUILD 19 PHD OPENERS

40.00 HRS

CORRECTION:

Sept 22/21 4832

-begin rebuilding openers

sept 22 2021 04812

- started rebuilding openers

SEPT 23 2021 04812

- CONTINUED TO REBUILD OPENERS

SEPT 24 2021 04812

- USED ALL PARTS AVAILIBLE TO REBUILD OPENERS
- ORDERED MISSING PARTS

SEPT 27 2021 04812

- CONTINUED TO REBUILD WITH ORDERED PARTS, NOTE: ONE WILL

I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to map placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.	on terms I hereby acknowledge my indebtedness in the amount of \$ being the total
(signature) (date)	(signature) (date)

I - RME RENTAL EST# 013038 Ship to:

nvoice to:

INTERNAL CUSTOMER #07 260180 RANGE ROAD BALZAC, AB BALZAC AB TOM OEO

BAL	ZAC

260180 Writing Creek Crescent Rocky View County, AB T4A 0M9

(403) 513-7000 (403) 532-4706 Fax: Toll Free: 1-855-763-1427

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Date	Time			Page
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		G.S.T. No).	
		7975	9 466	60 RT0001
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Description of Work and Parts

STK#/FLEET#

121804

37.5%

(signature)

HRS PIN/EIN

X 39840PH-12

39884AS-15

WARRANTY DATE

HRS

Fold - - -

3310-65 NOT HAVE A SHANK HOLDER OR SHANK\

AIR DRILL

SEPT 28 2021 04812

- FINISHED THE REST OF THE PHD OPENERS
- RETURNED PARTS NOT USED
- PUT ALL OPENERS IN SHIPPING CRATE
- PUT CRATE IN CUSTOMER PICKUP
- CLEANED UP TOOLS AND WORK AREA
- ALL OPENERS REBUILT
- 21 OPENERS TOTAL NOT 19

COT015100	cot5/53x1	1	N	.11	.11
COT018150	3/16X1-1/2COTT	1	N	. 17	.17
FREIGHT	FREIGHT	2		37.48	74.95
1010-20	BOLT 5/8X2 UNC	18	N	1.98	35.64
1010-41	BOLT 5/8X4 SPCL	4		5.26	21.04
1010-60	BOLT 5/8X6 UNC	37	N	6.67	246.90
1012-51	BOLT 3/4X6 UNC	20	N	8.31	166.12
1180-35 1206-07	UBLT_SQ_5/8X5-1	2		8.91	17.82
1206-07	NUT PTRQ TL 5/8	79	S	1.09	85.78
1207-07	NUT PTRQ TL 3/4	41	S	1.91	78.42
1325-42	WSHR 3/4 PL PLD	4	N	.71	2.84
1325-65	WSHR HDN PLD 5/	81	S	.52	41.88
1600-40	PIN LCH 3/16X1-	1	N	1.64	1.64
2130-84	BSHG CONNEX 7/8	5	N	6.05	30.27
2130-92	BSHG PGN MRP1-1	20	N	13.00	259.98
2130-93	bushing	20	N	16.87	337.40
2130-94	BSHG PGN MRP 1	32	Ŋ	10.70	342.24
2131-05	BSHG CONNEX 7/8	33	N	5.92	195.22
2131-17	BSHG PGN MRP 1	4	N	7.91	31.64
2200-31-16	WHL STUD BOLT 1	5	N	2.46	12.30
2200-60	NUT	5		.89	4.45
		CC	UNITINC	ED ON PAGE	03

recopy data one of the above with to be doing with the doc or necessary materials. The and your amproyees may ope	,,,,,,
above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on te	ams
satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the amo	ount
of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machin	e
placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.	
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(date)

ereby acknowledge my indebtedness in the amount of \$	being the total
nount owing or balance owing as shown hereon.	

(signature)



I - RME RENTAL Ship to: EST# 013038

Invoice to:

INTERNAL CUSTOMER #07 260180 RANGE ROAD BALZAC, AB BALZAC AB TOM OEO

RΔI	ZAC	
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BALZAC
260180 Writing Creek Crescent
Rocky View County, AB T4A 0M9
Tel: (403) 513-7000
Fax: (403) 532-4706

Toll Free: 1-855-763-1427

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		G.S.T. No.		
		79759	466	30 RT0001
Credit Card No.			Sale	sperson
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Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WA	ARRA	NTY DATE	HRS	Fold
121804	AIR DRILL	X	39840PH-12					
	3310-65		39884AS-15					
2301-66		TIRE ASS	SY 4.5X1	1		78.94	78.94	
4650-84-10		PIN 1/2X	3-1/2 P	1		6.89	6.89	
9305-05-10		PHD CYL	UNIV PI	1	N	49.49	49.49	
9305-11-20		PIN PVT	MAIN PH	1		14.68	14.68	
9305-12-01		PHD UPR	AHR MT	1		84.67	84.67	
9305-17-20		PIN PVT	SHNK PH	18	N	15.18	273.20	
9305-19		PHD CYL	ANTITUR	3	N	33.93	101.80	
9305-20-01		SIDE PL	MT BASE	2		73.36	146.72	
9305-27		UPPER AF	RM PHD	7	N	82.47	577.29	
9305-31-20		PIN PHD	TOP LIN	19	N	24.16	459.10	
9305-39-01		PKRLWR A	ARM	6	N	247.09	1482.54	
9367-13 - 21		PIN PVT	SHNK PL	1	N	16.27	16.27	
9367-23-20		PIN PVT	MAIN PL	18	N	24.13	434.34	
						PARTS	5712.74	
						LABOR	5680.00	
	17300000			SEGM	ENT	TOTAL==>	11392.74	

*****	WORK ORDER	TOTALS *****
	INTERNAL	CUSTOMER
PARTS	5712.74	
LABOR	5715.50	
DISPOSAL FEE	114.31	
SHOP SUPPLIES	300.00	
INTERNAL TOTAL	11842.55	

			being the total
	(signature) (date)	(signature)	(date)

Salesperson H73

Fold - - -



STK#/FLEET#

2200-11-01

2200-11-02

3440-84-04

47923369

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

[I - HUMBOLT COULEE LTD	
Ship to:		
ठ		
;; <u> </u>	INTERNAL CUSTOMER #16	
မ္ပ	BOX 819	
Invoice to:	DRUMHELLER AB TOJ 0Y0	

Fax: (403) 823-260 Toll Free: 1-855-763-142			
Branch	_		
DRUMHELLER		*REPRINT*	
Date	Time		Page
05/26/21	22:0	06:17 (B)	01
Account No.	Phone No	0.	Reference No.
INTCUS16	4038	3232626	W23580
Ship Via		Purchase Order	
		G.S.T. No.	
		79759 466	30 RT0001

HRS

Description of Work and Parts

HRS PIN/EIN

HUB SEAL 33

HUB WEAR SLV SE

SLND DIR VLV AR

BEARING BSET6

17300000

Please Remit to:

Credit Card No.

WARRANTY DATE

Drumheller , AB T0J 0Y0

(403) 823-2626

P.O. Box 819

121804	AIR DRILL 3310-65	X 39840PH-12 39884AS-15				
	2210-02	39664AB-13				
SEGMENT#	L C 04351 NA	05/12/21 05/12/21				
TRAVEL						
				LABOR	111.78	
	1730000	0	SEGMENT T	COTAL==>	111.78	
SEGMENT# 2	2 C 04351 NA	05/12/21 05/12/21				
DIAGNOSE	LIFT & LOWER ISS	UES				
CORRECTIO	ON:					
(04351)						
Went out	to unit for dril	l not coming out of the g	round. I			
washed o	ff valve bank and	removed solenoid valve.	New valve			
was fitte	ed and secured. E	lectrical was reconnected	. •			
Pressure	line was disconn	ected from tractor remote	s and			
male end	was removed and	replaced.				
G805-100	-125	1" WHITE HOSE	100	.89	89.00	
_1272770C	2	COUPLING, BREAK	2	13.63	2726	State of the same and the same and

***** WORK ORDER TOTALS *****

8.62

6.40

624.56

145.20

901.04 260.82

1161.86

INTERNAL

CUSTOMER

PARTS

8.62

3.20

624.56

24.20 PARTS

LABOR

SEGMENT TOTAL ==>

2

1

901.04

I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may oper above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on te satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the amo of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.	I hereby peknowledge my indebtedness in the amount of S	being the total
(signature) (date)	(signature)	(date)



Ship to:

Invoice to:

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

I - HUMBOLT COULEE LTD

INTERNAL CUSTOMER #16
BOX 819
DRUMHELLER AB TOJ 0Y0

Please Remit to:

P.O. Box 819 Drumheller , AB T0J 0Y0 Tel: (403) 823-2626

Fax: (403) 823-2607 Toll Free: 1-855-763-1427

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DRUMHELLER					T =
Date	Time				Page
05/26/21	22:0)6:17 (I	3) _		02
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Credit Card No.			Sale	spers	on
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INVOICE

Description of Work and Parts

Fold	HRS	WARRANTY DATE	PIN/EIN	HRS	#	STK#/FLEET:
			39840PH-12	X	AIR DRILL	121804
			39884AS-15		3310-65	
	372.60	LABOR				
	7.45	DISPOSAL FEE				
	31.67	SHOP SUPPLIES				
	1312.76	INTERNAL TOTAL				

	I hereby acknowledge my indebtedness in the amount of \$ amount owing or balance owing as shown hereon.	being the total
(signature) (date)	(signature)	(date)

Ship to:	I - RME
Invoice to:	INTERNAL CUSTOMER #16 BOX 819 DRUMHELLER AB TOJ 0Y0

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Description of Work and Parts

STK#/FLEET#

121804 AIR DRILL 3310-65 HRS PIN/EIN X 39840PH-12 39884AS-15 WARRANTY DATE

(403) 823-2626

(403) 823-2607

Toll Free: 1-855-763-1427

Tel:

Fax:

HRS

Fold - - -

SEGMENT# 1 C INTER NA 09/04/19 10/04/19

INSTALL TANK METERING KIT STK # 118515

Went to other yard to split drill and tank. When lifting openers it was noticed that a cylinder had been robbed so one of the openers wouldn't come up. Once the issue was fixed the drill tank was split from the drill and backed away from drill. The tank was connected to tractor and brought back to the shop. The metering kit box was stored behind a bunch of parts, the forklift was used and everything was moved aside and the kit was brought to tank. Upon opening the box it was discovered there was no instructions for the metering kit being installed. Following how the other metering kits were installed the metering kit was installed on to the unit. The motor was installed onto unit and aligned with other motors. Sprockets were installed onto shafts of motor and set screws were tightened down using blue loctite. The Metering Auger was then installed on to tank with seal and tightened down. Sprockets were then installed on auger shafts and set screws were tightened down using blue loctite. Speed sensor was installed and aligned with sprocket teeth. Next the shafts connecting motors were installed and aligned for proper chain fitting. All the sprocket set screws were tightened down using blue loctite. Next chains were installed on all connecting shafts. Once all shafts were connecting motors all the tension sprockets were installed into place and adjusted. that main chain was installed and tensioned. Next the Metering box and actuator were installed on unit and tightened down aligning shafts to the

	I hereby acknowledge my indebtedness in the amount of \$ amount owing or balance owing as shown hereon.	being the total
(signature) (date)	(signature)	(date)

I - RME Ship to: nvoice to: INTERNAL CUSTOMER #16 BOX 819 DRUMHELLER AB TOJ 0Y0

Please Remit to: P.O. Box 819

Drumheller, AB T0J 0Y0 (403) 823-2626 (403) 823-2607 Fax: Toll Free: 1-855-763-1427

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Description of Work and Parts

STK#/FLEET# 121804

AIR DRILL

HRS PIN/EIN

WARRANTY DATE

HRS

Fold - - -

X 39840PH-12 3310-65 39884AS-15

motor. that sprockets were aligned and a chain installed. all sprocket set screws were tightened using loctite. Once the metering system was installed, the metering sensors were installed in the tank and tightened down. The wiring harness was ran through the tanks and connected to harness. Once the metering sensors were installed all electrical harnesses were connected. The wiring harness were then neatly zip tied back to tank frame. The motor breather was installed and motor and tightened down.

FREIGHT		SHIP-HANDL.	TNG	Τ.	22.50	22.50
412066		NUT, LOCK		1	2.67	2.67
5600-23		CH RLR #40	DBL	2 N	34.82	69.64
6297-88		CPLR SPRKT	40B1	2 N	16.88	33.76
					PARTS	128.57
					LABOR	2000.00
	17300000			SEGMENT	TOTAL==>	2128.57

***** WORK ORDER TOTALS ***** INTERNAL CUSTOMER 128.57 PARTS LABOR 2000.00 DISPOSAL FEE 55.60 SHOP SUPPLIES 236.30 INTERNAL TOTAL 2420.47

I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate labove machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the amount of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.	I hereby acknowledge my indebtedness in the amount of \$ amount owing or balance owing as shown hereon.	being the total
(signature) (date)	(signature)	(date)

	Rocky Mountain Equipment LP o/a Rocky Mountain Equipment		
ip to:	I - TIM CALON		
Ship			
se to:	INTERNAL CUSTOMER #16 BOX 819		
/oice	DRUMHELLER AB T0J 0Y0		

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Credit Card No.	1	Sale	sperson
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INVOICE

≦ **Description of Work and Parts** STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS Fold - - -121804 AIR DRILL X 39840PH-12 3310-65 39884AS-15 SEGMENT# 1 C INTER NA 09/27/18 09/28/18 REPAIR HYD VALVE ON HITCH made sure all fittings were tight. waiting on plug from parts. LABOR 64.32 64.32 17300000 SEGMENT TOTAL ==> SEGMENT# 2 C INTER NA 09/27/18 09/28/18 REMOVE TWINE FROM PACKERS removed all twine that was wrapped around packer wheel shafts as well as all twine wrapped around MRB hubs. twine was very difficult to remove. 04356 LABOR 955,42 17300000 SEGMENT TOTAL ==> 955.42 SEGMENT# 3 C INTER NA 09/27/18 REPAIR AS NEEDED 09/27/18 SEGMENT# 4 C INTER NA CLEAN TANK, SERVICE SEGMENT# 5 C INTER NA 09/27/18 INSTALL MONITORS SEGMENT# 6 C INTER NA 09/27/18 09/27/18 DISCONNECT TANK FROM DRILL LABOR 196.98 17300000 SEGMENT TOTAL ==> 196.98 CONTINUED ON PAGE 02

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(signature) (date)	(signature)	(date)



I - TIM CALON

Of div

INTERNAL CUSTOMER #16

BOX 819

DRUMHELLER AB TOJ 0Y0

Please Remit to: P.O. Box 819

Drumheller , AB TOJ 0Y0 Tel: (403) 823-2626 Fax: (403) 823-2607 Toll Free: 1-855-763-1427

Branch					
DRUMHELLER					
Date	Time				Page
10/12/18)3:44 (E	3)		02
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Description of Work and Parts

STK#/FLEET#		HRS PIN/EIN	WARRANTY	DATE	HRS	Fold
L21804	AIR DRILL	X 39840PH-12				
	3310-65	39884AS-15				
SEGMENT# 7 C	INTER NA	09/27/18 09/28/18				
GREASE DRIL	L					
greased who	le unit 1 box o	of grease and cleaned all	grease			
off unit						
132096A1		GREASE 251H 1LT	10	6.03	60.30	
				PARTS	60.30	
				LABOR	462.30	
	17300000)	SEGMENT TOT	'AL==>	522.60	

***** WORK ORDER TOTALS ******

INTERNAL CUSTOMER

PARTS 60.30

LABOR 1679.02

DISPOSAL FEE 33.58

SHOP SUPPLIES 142.71

INTERNAL TOTAL 1915.61

	I hereby acknowledge my amount owing or balance
	(nimpohura)

(date)

(signature)

hereby acknowledge my indebtedness in the amount of \$ mount owing or balance owing as shown hereon.	_ being the total

re) (date)

;;	I - RME
Ship to:	
Invoice to:	INTERNAL CUSTOMER #16 BOX 819 DRUMHELLER AB TOJ 0Y0

Please I	Remit to:
P.O. Box	x 819
Drumhe!	ller, AB T0J 0Y0
Tel:	(403) 823-2626

Fax: (403) 823-2607 Toll Free: 1-855-763-1427

Branch					
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05/18/21	22:0	05:57 (I	B.)		01
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		G.S.T. No.			
		79759	466	80 R	F0001
Credit Card No.			Sale	spers	on
			F	173	

Description of Work and Parts

STK#/FLEET#

121804

AIR DRILL 3310-65

HRS PIN/EIN

05/01/21 05/01/21

X 39840PH-12 39884AS-15 WARRANTY DATE

HRS

Fold - - -

SEGMENT# 1 C INTER NA

BUILD DRILL

CORRECTION:

(03417)

Start working on the tank.

01 May 2021 (04351)

Removed bent shanks, Fitted missing split pins on shaker lift cylinders. Replaced Damaged packer wheel

(04452) 2021/05/01

Inspected and greased all the packer wheels. Repair broken

bolts on the hopper topper.

May 3rd 2021 - 04096

Loosened off and removed all seed and fertilizer 2.5in hoses. Once removed the elbows were cleaned to make for easier installation. New hoses were then routed through

connected and tightened down. Started removing all damaged

lin hose once removed new hose was installed and tightened down

03683

03/05/2021

Worked on getting the directional valves loose to get the oil flow to the auger had to loosen them from the frame and remove the D tent cap from the valve and clean with WD 140 and work all the rust and dirt out of the D tent until the spools started to move after I got them loose I put the caps back on and tighten valves back onto the frame and worked them more until they move easy After I got them to move I got oil flow to the auger and could run the auger and unfold the hopper and start working on all the seized

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(signature) (date)	(signature)	(date)

Ship to:	I - RME
Invoice to: Shi	INTERNAL CUSTOMER #16 BOX 819 DRUMHELLER AB TOJ 0Y0

Please Remit to:			
P.O. Box 819			
Drumhe	ller, AB T0J 0Y0		
Tel:	(403) 823-2626		
Eav.	(403) 933 3607		

Toll Free: 1-855-763-1427

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Branch				
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Description of Work and Parts

STK#/FLEET#

AIR DRILL

HRS PIN/EIN X 39840PH-12 WARRANTY DATE

HRS

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H73

121804 3310-65 39884AS-15 pins and bolts main hopper pin was seized up I had to heat

the pin holes and the cylinder clevis up and used penetrating oil to get the pins worked loose after getting them loose I cut the cotter pins of grind them level with pin and drill them out remove the pin and clean on bench wire brush apply copper slip on pin clean holes with wire brush and had other tech help to weld the broken bolts for the hopper locks that broke when I unfolded it after he got them welded up and fixed I installed everything back in place put new cotter pins back in put washers on and put fixed bolts back in trough pin and onto locks adjust bolts to unlock and lock when hopper folds in and out - (04307) 2021/05/04 Changed all broken or cracked small seed/fert hoses. Every time we winged drill up and winged

it back down more would break. Got it to the point where we figured hoses should be good and send customer with a roll of hose just in case. Cleaned up tools and mess at the end

of the day.				
CUSTDIS	CUSTOMER DISC	1-	1157.66	1157.66-
G805-100-125	1" WHITE HOSE	500	.89	445.00
OIL1	ENVIRO OIL LTR	10	.10	1.00
SEADC-14	DEEP CREEP 120Z	2	10.55	21.10
1350-09	WSHR MACH 1X14G	1	. 94	.94
2030-60	CLP BAND 3 STL	10	5.99	59.90
2030-63	CLP BAND 6-7/8"	1	8.58	8.58
2030-84	CLP BAND6-3/4	Ž	9.04	18.08
2300-21	TIRE ASSY 4.8X8	4	86.98	347.92
3120-76-09	HALL EFFECT SNS	1	151.13	151.13
52020	HOSE CLAMP	10	2.41	24.10
5506-15	HOSE 2 1/2"BLAC	200	8.35	1670.00
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P.O. Box 819 Drumheller , AB TOJ 0Y0 Tel: (403) 823-2626 Fax: (403) 823-2607 Toll Free: 1-855-763-1427

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Description of Work and Parts

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121804	AIR DRILL	X 39840PH-12				
	3310-65	39884AS-15				
5506-16		HOSE 2 1/2" RED	200	8.35	1670.00	
73344349		MP GREASE 140Z	11	5.19	57.09	
86500688		NUT	12 S	.11	1.32	
86508568		SCREW	12 N	.46	5.52	
87386396		ARM, SUPPORTING	3 N	95.68	287.04	
87526197		U-BOLT	2	8.38	16.76	
				PARTS	3627.82	
				LABOR	7786.54	
	22401000		SEGMENT '	TOTAL==>	11414.36	

SEGMENT# 2 C INTER NA

05/01/21 05/03/21

REPLACE METER AUGER BEARING TANK #3

CORRECTION:

-04307 (2021/05/03)

Tried spinning metering auger shaft on tank 3. Shaft wouldnt spin. Removed chain that drives shaft and tried spinning_shaft_again. Shaft_spun_but_not_easily, bearings were rough/tight. Removed RH bearing and found it was rough/siezed. Cleaned bearing housing so it was clean of old grease and debris. Installed new bearing and filled cavity with grease. Installed enw rubber seal and installed bearing housing back onto shaft. Bolted housing back into place and installed locking collar. Re installed speed sensor gear onto shaft and tightened set screws. Removed slip clutch from LH side. Slip clutch was not operating correctly and not allowing shaft to spin in either direction. Got new slip clutch from parts. Had to get torch to heat screws mounting sprocket assembly to old slip clutch because screws were tight/rusted in place. Once heated screws came right out. Mounted sprocket assembly

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Description of Work and Parts

STK#/FLEET#

121804

AIR DRILL 3310-65

HRS PIN/EIN

WARRANTY DATE

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Fold - - -

X 39840PH-12 39884AS-15

onto new slip clutch. Once new slip clutch was assembled and ready to go on I checked the LH bearing. Bearing was rough and I figured since id already gone this far and had slip clutch off I should change second bearing as well. Removed bolts mounting bearing housing. Cleaned shaft with emery cloth. Had to use a puller to pull bearing off shaft because it was stuck. Once bearing was off I removed old bearing from housing and cleaned housing. Installed new bearing into housing with new rubber seal, filled cavity full of grease and installed new bearing assembly onto shaft. Once installed I mounted mounting bolts for bearing housing and tightened. Installed locking collar and locked in place. Installed new slip clutch assembly and aligned with sprockets. Tightened set screws, re installed chain and tensioned and re installed safety covers. Greased all grease nipples. Spun shaft to make sure is operated correctly. Cleaned up tools and mess.

(04452) 2021/05/05

The number 2 clutch was diagnosed and found to be not disengaging, the power was disconnected but did not make any difference. The drive gearbox retaining bolts were loosened off and the chains on the drive sprockets were removed. The magnetic clutch retaining bolt was loosened off and the clutch was removed from the shaft. The new clutch was installed and found to be having excessive side play when tightened down. The clutch assembly was then diagnosed and compared with a parts picture, it was found that there is a shim missing. A new shim was installed behind the clutch assembly and the retaining bolt was tightened. The gearbox was installed and the system was

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Description of Work and Parts

STK#/FLEET# 121804

HRS PIN/EIN

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Fold - - -

AIR DRILL 3310-65

X 39840PH-12 39884AS-15

tested. The drive was still not disengaging and acts like a direct drive. The gearbox was removed and the drive were diagnosed, it was found that the clutch retaining washer is to thick and pressed against the sprocket causing the shaft to drag along. The original washer was installed and the gearbox was reinstalled with the chain drives. The system was tested and found that the clutch disengage like it is suppose to do, it was also noticed that there is a bad connection on the connectors. The connector were cut from the wiring and the ends were connected to each other soldered and sealed with heat shrink. The system was tested again and found to be in working good working order. (04452) 2021/05/05

The tools were put back and the work bay was cleaned up. 7.70 DER65144 ubolt 5/16" 2 3.85 1 13.26 13.26 GR052773A trun stop orang 5.95 WSHR HDN 1/2 PL 5.95 1325-28 .76 1.52 140045 WASHER, LOCK BEARING, 7/8 FO 2 25.57 51.14 2125-05-02 17.46 Gskt PDM + Mch 2 8.73 2401-67 CYL HYD 1-1/2X6 3 310.41 931.23 3303-02 CPLR AG F 3/4FN 72.05 288.20 4 3370-15-01 CPLR AG M 3/4FN 39.26 157.04 3370-15-02 679.10 PRESS TRANSDUCE 679.10 3440-85 1 HOSE URTNE 6X8 2 128.09 256.18 4201-53 5600-22 CH RLR #40 DBL 37.21 74.42 CL OVERLOAD 7/8 1 352.22 352.22 6297-80 2835.42 PARTS LABOR 988.38 3823.80 SEGMENT TOTAL ==>

22401000

I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the amount of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.	I hereby acknowledge my indebtedness in the amount of \$ amount owing or balance owing as shown hereon.	being the total
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Description of Work and Parts

Tel:

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STK#/FLEET#

121804

AIR DRILL 3310-65

HRS PIN/EIN X 39840PH-12

39884AS-15

WARRANTY DATE

HRS

Fold - - -

SEGMENT# 3 C INTER NA

05/01/21 05/03/21

REPLACE SHANKS

CORRECTION:

3rd May 2021 (04351)

Removed worn out shanks from drill.

(04452) 2021/05/03

Remove shanks on the RH side of the drill and drove to the other yard and removed shanks needed.

(04452) 2021/05/04

The last shanks were installed on the RH side.

Packer wheels and mid rows and wheels were greased.

Remote couplers were changed between tank and drill. The metering clutch on bin 2 were replaced and the wirings were repaired. The

(04307) 2021/05/03

- Removed openers from donor drill at other yard. Once shanks were removed I brought them back to shop and started pulling shanks off the donor openers because they were a different style than what was on the drill we wee building. Pulled shanks off bad openers off drill we were building and put those shanks onto the new openers we pulled off donor drill. Once new shanks were built I started installing shanks back onto drill. cleaned up at end of

(04307) 2021/05/04

- Continued installing shanks on drill. Once all shanks were installed I went around and put new tips onto shanks that were missing tips. Once tips were on I checked all openers to make sure they were all set to the same depth.

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INTERNAL CUSTOMER #16

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BOX 819

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Invoice to:

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

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Description of Work and Parts STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS Fold - - -121804 AIR DRILL X 39840PH-12 3310-65 39884AS-15 Had to change quite a few. Once all openers were set to the same depth I changed a leaking cylinder on one of the back rh openers. Cleaned up oil mess when done. Cleaned up tools and moved onto hoses. 200-BNC-3100 BOLT/NUT 200/41 20 2.15 43.00 20 200-TIP-2011 2 CARBIDE 2327.60 116.38 MAGNETIC CLUTCH 3132-51-01 1 387.08 387.08 3303-02 CYL HYD 1-1/2X6 1 310.41 310.41 PARTS 3068.09 LABOR 5389.82 22401000 SEGMENT TOTAL ==> 8457.91 SEGMENT# 4 C INTER NA 05/01/21 05/03/21 REPAIR BIN LEVEL SENSORS ubolt 5/16" DER65144 3.85 15.40 3120-76-02 4 LEVEL BIN SNS 790.24 790.24 PARTS 805.64 Laboration of the control of the con 427:68 22401000 SEGMENT TOTAL ==> 1233.32 SEGMENT# 5 C INTER NA 05/01/21 05/03/21 HOOK TANK TO DRILL LABOR 577.94 22401000 SEGMENT TOTAL ==> 577.94 HOOK UP MONITORS - ENSURE WORKING PROPERLY LABOR 486.00 22401000 SEGMENT TOTAL ==> 486.00

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	3310-65	39884AS-15				
SEGMENT# 7	C INTER NA	05/01/21 05/04/21				
ENSURE CA	MERAS WORKING PROPE	RLY				
87367052		25' CAM CABLE	2	40.97	81.94	
				PARTS	81.94	
				LABOR	472.76	
	22401000		SEGMENT	TOTAL==>	554.70	

SEGMENT# 8 C INTER NA CHANGE OUT MRB DISC HUB CORRECTION:

(03417)

STK#/FLEET#

4 May 2021

Move all the parts to my truck then start to clean the parts with brake clean. Had to remove the old bearing cap from the hub then install the new bearing caps. Had to grease the new bearings then install the hub with new bearings back onto the shaft. Then had to install the disc back onto the hubland install the mid row back onto the drill fame. Had to connect the cylinder back on to the mid row.

> LABOR 656.84

22401000

SEGMENT TOTAL ==>

656.84

****	WORK	SECTO	TOTALS.	****
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INTERNAL CUSTOMER

PARTS 10418.91 LABOR 16785.96

DISPOSAL FEE 100.00

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