



## REPRINT

Work Order Invoice E24677

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Date: 11-09-20

Visit us at our website: www.brandt.ca

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Remit to: Brandt Tractor Ltd. - 10121 Barlow Trail NE - Calgary, AB T3J 3C6 Billing Inquiries: Please email us at transportar@cervusequipment.com

> CASH SALES TAXABLE Ship To: NISKU, AB T9E 7W5 NISKU, AB T9E 7W5

CASH SALES TAXABLE

Sold To:

K0000

INVOICE

Year	Ma	ke / Model	VIN	License	Mileage	Unit/Stock
1994	Pet	erbilt / 379	1XP5DB9X3RD351642	SARATE ELE	2260450	307
Delivery Mile	age Delivery Date	Engine Hours	Engine Model / Serial	<b>+</b>	Transmission Mo	del/Serial#
			C15 / 5EK07132	ti ti e i tilita v	La Company Segment - 4 1	

Memo Memo	P.O. Number	Open Date / Time 2007 Complete Service Writer
		10-21-20 / 01:41PM 11-09-20 bra*BGU

Tax ID Date:

Tax ID:

MPI - PERFORM MULTI POINT INSPECTION AS PER SHEET. oil leak on left and right side of engine lots of leaked fluid on trans broken sensor on trans steering shaft has play

NO CHARGE <<

2 OIL LEAK WASH OFF AND DIAGNOSE SOURCE OF OIL LEAK DRIVER SAYS ITS COMING FROM THE RIGHT FRONT OF THE ENGINE washed off oil on the engine let truck run with high idle on found oil leaking from headgasket TOTAL LABOR

Acetae Wilese 150 000 Transmission McCel/Sensi k

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STORES THE MENT OF STREET

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HEAD R&R HEAD AND REPLACE GASKET

drain coolant and remove rad coolant hoses, remove intake pipes and found intake pipe rubbed through needs to be sent for repair. remove electrical coonections from head. remov fuel and coolnt lines from hear rremove rocker covers and engine brakes and rocker shaft assemblys.

remove all injectors and x heads, remove timming cover and remove came. gear and retaining plates and remove all head bolts. they seemed to come loose very easy. remove head from engine and inspect found head cracked across #4 valves and turbo was dusted due to hole on the intake pipe. clean block deack and complete liner height avergae healght was 3-2 tho with on 2 liners the lowest point was 1 tho which heaight was 3-2 tho with on 2 liners the lowest population is MIN. customer came in to show findings found oil journal orings. were leak was apearing not to be genuine parts (aftermarket) and also that the head was not torqued correctly as there was freeting on block Made / holds

SERVING SASKATCHEWAN	를 불통하는 경우 취실하는 다		SERVING ONTARIO
Collision Centre Estevan (306) 664-3368 (306) 636-6320  Lloydminster (306) 825-3553  Regina Saskatoon	Ayr (519) 622-7799 London (519) 686-1000 Sudbury	Barrie (705) 431-7175 Mississauga (905) 268-2000 Vittoria	Belleville       Cardinal       Hagersville         (343) 453-0348       (613) 657-1300       (905) 768-1300         North Bay       Ottawa       Stoney Creek         (705) 472-4000       (613) 831-2940       (905) 643-1214         Whitby       Windsor         (905) 665-8888       (519) 737-6999
(306) 789-7383 (306) 242-3411	(705) 222-1144	(519)-426-9001 Page 1 of 4	(905) 665-8888 (519) 737-6999

## **Work Order Invoice**

## E24677

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Year	na Spagiti	Make / Model	VIN	License Mileage	Unit/Stock
1994		Peterbilt / 379	1XP5DB9X3RD351642	2260450	307
Delivery Mileage	Delivery Da	te Engine Hours	Engine Model / Serial #	10 116 State Thransmission Mo	del/Serial #
			C15 / 5EK07132	Strager Care Plant Care / /	
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Memo	P.O. Number	Öpen Date / Time Complete	, Service Writer
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Remote an extra contract to the second secon	Tax ID Date: Tax ID:	SHAPPS STALL PROCEEDS TO THE	

in the area of oil lean and lower spacer plate gasket was not crushed. get Pland A and customer rejected fukll repair of engine and ecide to go to new head and turbo explain to customer with the liners satron MIN spec there will be no labour warranty on head gasket replacement work he authorised this. swop over exhaust manifold and thermostat housing to new head swop over fittings and sensors. Fit new turbo to head and new thermostat. fit new head gasket and spacer plate with spacer plate gasket, fit head and torque down after cleaning all bolts, use correct compuond on bolts and cover spacer plate gasket in avitaion gasket.

swop over cam and inspect fit cam gear and retaining plates pin crank at TDC #1 and complete back lash setting on gear train all ok. refit injectors with new orings and torque down bolts refit all rocker saft assemblys and engine brake assemblys and torque down complete over assemblys and engine brake assemblys and torque down complete over head valve adjustment all ok. fit injetcor harness box with new gasket. fit rocker covers and new gaskets and torque down fit gear cover and new gasket. refit all inatke pipes and exhaust pipes and coolant hoses to head and rad secure rad and connect electrical conections. fill with orgianl coolant and send pipe to be repaired cabel tie hoses and harness secure. top up engine with oil and fill from top to cover gear trin and over head set. run truck check for leaks all ok .

refit intake pipes. notified customer that turbo outlet pipe is cracked and gave P and A on parts declined replacement and asked to fix it. with customer authorisation clean pipe and JB welded the crack and hole. explain unsure of how long it will last and to get part changed soon.

TOTAL	LABOR			4,160.00
TOTAL	PACCAR			350.39
TOTAL	CATERPILLAR			13,629,34
TOTAL	OTHER PARTS			10 10 15 15 15 15 5 an Med Hos and
TOTAL	GAS/OIL		1	22,16
TOTAL	ENVIRONMENT	CHG	60	78 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7
				Salva Hall Salva Hall Consolidado

Qty Part Number	Description	Unit Extended
6 2481394CAT	GASKET-SET SINGLE FUEL	IN 11.04 66.24
12 2N2766CAT	LOCKNUT - EXHAUST MAN	IFOL 3.24
11 1061792CAT	STUD - EXHAUST MANIFO	_D 3 10.02 110.22
1 2477133CAT	REGULATOR-TEMPERATURE	43.86 43.86
4 2N2765CAT	BOLT-TURBO HIGH TEMP	8.25 33.00
4 2N2766CAT	LOCKNUT - EXHAUST MAN	[FOL 3.24] 12.96
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SERVING SASKATCHEWAN			SERVING ONTARIO
Collision Centre Estevan (806)-664-3368 (888)-345-8070	Ayr	Barrie	Cardinal Hagersville London
	(866)-539-7383	(888)-221-2191	(877)-657-1300 (800)-544-9874 (800)-561-7383
Lloydminster (800)-667-6323	Mississauga	North Bay	Ottawa Stoney Creek Sudbury
	(877)-268-0020	(800)-734-9876	(888)-220-2642 894)-643-1214 (866)-220-6099
Regina Saskatoon (800)-667-7716 (800)-667-3098	Vittoria	Whitby	Windsor
	(877)-426-9001	(888)-471-8888	(844)-737-6999 (800)-287-9878
24 1 14 6 No. W.		Page 2 of 4	

Vear   Make / Model   ViN   Ucense   Milleage   Unit/Stock   194   Peterbilit / 379   127508280351642   2260450   307				<u> </u>	ork Order <b>E24</b> 6	4 <u></u>	· · · · · · · · · · · · · · · · · · ·			inis po Rojinis (s. 1944) Min Block Min Donnes (s. 1944) Min Donnes (s. 1944)	Date	: 11-09-20
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Nemo   P.O. Number   Open Date / Time   1   Complete   Service Write   10-12-2/0-13/PM   10-12-2/0-2					1XP5DB9X3	RD351642	165				30	7
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SERVING SASKATCHEWAN			SERVING ONTARIO
Collision Centre Estevan (306)-664-3368 (888)-345-8070	Ayr	Barrie	Cardinal Hagersville London
	(866)-539-7383	(888)-221-2191	(877)-657-1300 (800)-544-9874 (800)-561-7383
Lloydminster	Mississauga	North Bay	Ottawa Stoney Creek Sudbury
(800)-667-6323	(877)-268-0020	(800)-734-9876	(888)-220-2642 (866)-6431-214 (866)-220-6099
Regina Saskatoon (800)-667-7716 (800)-667-3098	Vittoria	Whitby	Windsor,
	(877)-426-9001	(888)-471-8888	(844)-737-6999 (800)-287-9878

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## E24677

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			Work Order Invoice	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
			E24677	Date: 11-09-20
Year		ke / Model	VIN	License Mileage Unit/Stock
1994		terbilt / 379	1XP5DB9X3RD351642	2260450 ,307
Delivery Mileage	Delivery Date	Engine Hours	Engine Model / Serial #	Transmission Model/Serial,#
	L Stage Staff		C15 / 5EK07132	PERSONAL PRODUCTION OF THE PROPERTY OF THE PRO
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P.O. Number Open Date / Time Service Writer Complete ... Memo 11-09-20 10-21-20 / 01:41PM bra\*BGU Tax ID:

Tax ID Date:

REPAIR INTAKE PIPE

G.S.T. - REG. NO. 899544779

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1/WE HEREBY ACKNOWLEDGE MY/OUR INDEBTEDNESS TO BRANDT TRACTOR LTD. IN RESPECT OF THIS INVOICE. 1/WE AGREE TO THE TERMS OF THE SALE LISTED BELOW:

K0000

PAYMENT TERMS: DUE AND PAYABLE NET 30 FOLLOWING THE INVOICE DATE. IT IS UNDERSTOOD AND LAGREE TO PAY CARRYING CHARGES OF 2% ON OVERDUE ACCOUNTS.

EGED DEFECT. WHICH EVER HAPPENS HIST.

a)THE CUSTOMER IN CONSIDERATION OF THIS WARRANTY WAIVES ANY CLAIM AGAINST BRANDT TRACTOR LTD. IT'S AGENT OR EMPLOYEES.

3. Who is covered by Warranty?

alonly THE ORIGINAL CUSTOMER.

4. What is covered by Wairranty?

a) MATERIAL AND WORKMANSHIP WHICH TOGETHER DO NOT EXCEED THE AMOUNT ORIGINALLY CHARGED TO THE CUSTOMER.

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a)MATERIAL AND WORKMANSHIP WHICH TOGETHER DO NOT EXCEED THE AMOUNT ORIGINALLY CHARGED TO THE CUSTUMEN.

5.What is NOT covered by Warranty?

a)DAMAGE CAUSED BY MISUSE, ACCIDENT, ROAD HAZARDS, NEGLECT, PAYMENT OF LOSS OF TIME BY REASON OF THE ALLEGED DEFECT AND WARRANTY. REPAIRS, INCONVENIENCE, CONSEQUENTIAL DAMAGE.

6.Where are warranty repairs to be done?

a)AT A LOCATION AUTHORIZED BY BRANDT TRACTOR LTD.

2.RESPONSIBILITY FOR EQUIPMENT: BRANDT TRACTOR LTD, WILL NOT BE HELD RESPONSIBLE FOR LOSS TO VEHICLES, OR ARTICLES LEFT IN VEHICLES, IN CASE OF FIRE, THEFT, ACCIDENT, OR ANY OTHER CAUSE BEYOND THE CONTROL OF BRANDT TRACTOR LTD.

3.ALL OLD PARTS REMOVED WILLED EXPONSED OF, UNLESS OTHERWISE SPECIFIED BEFORE REPAIRS STARTED.

4.THE SIGNATURE OF THE OWNER DULY AUTHORIZED REPRESENTATIVE ON THE ORIGINAL WORK ORDER REQUEST, AUTHORIZED THE REPAIR AND SERVICE WORK LISTED ON THIS REPAIR GROEF, ALONG WITH THE RECESSARY MATERIAL

5. THE DEALER'S RIGHT TO REGISTER AN EXPRESS MECHANICS LIEN TO SECURE THE AMOUNT OF THE REPAIRS AND OTHER APPLICABLE CHARGES THERETO IS ACKNOWLEDGED.

4.THE SIGNATURE OF THE OWNER DULY AUTHORIZED REPRESENTATIVE ON THE ORIGINAL WORK ORDER REQUEST, AUTHORIZED THE REPAIR AND SERVICE YOUR CLOSE THE AUTHORIZED THE REPAIRS AND OTHER APPLICABLE CHARGES THERETO IS ACKNOWLEGGED.

Collision Centre Estevan (306)-664-3368 (888)-345-8070 Lloydminster	Ayr (866)-539-7383 Mississauga	Barrie (888)-221-2191 North Bay	Cardinal (877)-657-1300 Ottawa	,Hagersville (800)-544-9874 Stoney Creek	London (800)-561-7383 Sudbury
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(800)-667-6323 Regina (800)-667-7716

Saskatoon (800)-667-3098

Mississauga (877)-268-0020 Vittoria (877)-426-9001

North Bay (800)-734-9876 (888)-471-8888

Whitby

(888)-220-2642 (844)-643-1214 (866)-220-6099 Windson was a reason of the second of the se

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(800)-287-9878 (844)-737-6999

માં આવા છે. માં આવવામાં વધુ કરવાના આવ્યા છે. આ પણ અંતર્જ કરે કરો છે. આ મામાં માર્જ કરી જેવા કે એ આ પાક કે, આ પ્રાથમિક માર્જ કરો એ એમ સામ ને પ્રાથમિક સામ છે. માર્જ કર્માં માર્જ કરો માર્જ કરો છે.