



UNIT # 55

Truck

Commercial Vehicle Inspection Certificate  
Traffic Safety Act

PART 1 - VEHICLE OWNER AND VEHICLE IDENTIFICATION

Vehicle Type:	Truck	Seating Capacity:	
GVW:	30300 kg	Brake Type:	Air
Owner Name:	Robertsons Trucking		
Address:	Box 473		
City:	Daysland	Province:	AB
		Postal Code:	T0B1A0
Telephone Number:	(780) 679-5586		
Vehicle Identification Number:	1NKDX4EX7CR954205		
Make:	Kenworth	Model:	Construct
Year:	2012	Unit Number:	
Odometer:	573205 KM	Licence Plate Number:	H76002
		Province:	AB

IT IS AN OFFENCE TO FALSIFY AN INSPECTION CERTIFICATE

PART 2 - CERTIFICATION

I certify the vehicle described in Part 1 has passed the inspections and tests established under the Traffic Safety Act for a Commercial Vehicle.

Inspection Facility Name:	Iron Creek Truck & Trailer Ltd.	Facility Number:	15446
Inspection Technician Name:	Matthew Comin	Technician Number:	D0499
Inspection Technician Signature:			
Inspection Date:	2023/02/10		



# Tanks - CF30480

Truck # 55

## Authoring Information

<b>Created By</b>	Colby Dick 403-323-0381
<b>TC Registration</b>	25-1363 (Expires: 2025-07-01) ←
<b>Facility</b>	Alpha Tank Inspection Ltd. 403-323-0381 38478 Range Rd. 19-1 Stettler, AB T0C 2L0
<b>Created</b>	2021-03-20 10:16:23
<b>Updated</b>	2021-03-20 10:16:23

## Tank Data

<b>Ser. No.</b>	CF30480
<b>Unit Number</b>	55
<b>TC Spec.</b>	TC 407
<b>Service Type</b>	Corrosive Service
<b>Date of mfr.</b>	2011-10-16
<b>Cert. date</b>	2012-03-15
<b>VIN</b>	1NKDX4EX7CR954205
<b>Tank mfr.</b>	LAZER INOX INC
<b>Assembler</b>	LAZER INOX INC
<b>TCRN or CRN</b>	N/A





#55 Truck CUIP

①

Invoice

Iron Creek Truck & Trailer Ltd

Iron Creek Truck & Trailer Ltd
GST# 85755 7151 RT0001
Box 556 4909 50th Ave 4909-50 Ave
Daysland AB T0B 1A0

Invoice #: 21992
Opened: 2/01/2023 10:50 AM
Closed: 2/09/2023 5:00 PM
PO Ref #:
Page: 1

Bill To:

Robertsons Trucking
ATTN: Butch Robertson
Box 473
Daysland AB T0B 1A0

Vehicle #: Robertsons954205
Year: 2012
Make: Kenworth
Model: T800
License #:
VIN #: 1NKDX4EX7CR954205
Meter: 0 0
Engine: 79500687

(SIGNATURE)

(DATE)

Services Performed

Table with 5 columns: Service Code, Description, Taxable, Hours, Rate (hourly), Total Price. Includes entries for Clutch, Engine, and Misc services.

Parts Used

Table with 5 columns: Part Number, Description, Taxable, Quantity, Price (each), Total Price. Lists various mechanical parts like Cross Shaft, Clutch, Seal, Oil, etc.

I, the above signed owner or assignee, acknowledge indebtedness to this invoice. I understand that payment is due in full within 30 days of billing date, and that interest will be charged on unpaid balances at a rate of 3% per month.

Summary table with 3 columns: Label, Percentage, Amount. Includes Sub Total (\$4,831.04), GST (5.000% = \$241.55), Grand Total (\$5,072.59).



# 55 Truck CVIP

(2)

Invoice

Iron Creek Truck & Trailer Ltd

Iron Creek Truck & Trailer Ltd  
 GST# 85755 7151 RT0001  
 Box 556 4909 50th Ave 4909-50 Ave  
 Daysland AB T0B 1A0

Invoice #: 21988  
 Opened: 2/01/2023 7:34 AM  
 Closed: 2/09/2023 5:00 PM  
 PO Ref #:  
 Page: 1

Vehicle #: Robertsons954205  
 Year: 2012  
 Make: Kenworth  
 Model: T800  
 License #:  
 VIN #: 1NKDX4EX7CR954205  
 Meter: 573205 0  
 Engine: 79500687

Bill To:

Robertsons Trucking  
 ATTN: Butch Robertson  
 Box 473  
 Daysland AB T0B 1A0

(SIGNATURE)

(DATE)

Services Performed

Service Code	Description	Taxable	Hours	Rate (hourly)	Total Price
10	CVI Med/Heavy Truck	Y	1.00	\$300.00	\$300.00
2402	Triaxle Truck/Trailer Wheel Removal @ \$100/Axle	Y	4.00	\$100.00	\$400.00
02	Brakes	Y	7.90	\$138.00	\$1,090.20
	- Check ABS system. Hooked up the computer and found multiple codes. Took a lot of troubleshooting to figure out the issues. Tested and replaced 3 sensors. Sensors very seized., had to cut off and replace one mount in order to replace sensor. Also had one modulator code. Found failed wires to modulator that we were able to repair. Had to take for multiple test drives to verify the ABS light would stay off and no more issues would pop up. - Repair for #3R missing half a dust shield and #4R missing a whole. Heated the mounting holes for the old dust shields. Removed bolts as required and installed the new dust shields. - Repair for #4R tone ring needs to be blown out and #3R sensor needs to be adjusted. Cleaned out any tone rings that looked dirty and adjusted sensors to make sure they were close.				
0205	Replace Failed Brake Pot	Y	1.80	\$138.00	\$248.40
	Replaced both brake pots on #2 axle.				
05	Engine	Y	0.30	\$138.00	\$41.40
	Repair for check engine light on. Hooked up computer and found code for low coolant. Topped up and light went away.				
06	Frame and Suspension	Y	2.40	\$138.00	\$331.20
	- Repair for left air bag leveling valve rod bent and rubbing on hoses. Straightened and secured lines in a proper place. - Repair for #3R air bag fails. Replaced, also air hammered rust jacking out on the frame rail and lower support. There was a pile of mud up on frame rail that had to be cleaned out for access. - Repair for p/s air bags not inflating. Aired up the air bags. Had to straighten out the rod that was slightly bent and adjusted the rod as well so that the air bags were getting the same amount of air.				

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Sub Total		\$8,157.33
GST	5.000%	\$407.87
	0.000%	\$0.00
<b>Grand Total</b>		<b>\$8,565.20</b>





#55 Truck CUIP

(3)

Invoice

Iron Creek Truck & Trailer Ltd

Iron Creek Truck & Trailer Ltd  
 GST# 85755 7151 RT0001  
 Box 556 4909 50th Ave 4909-50 Ave  
 Daysland AB T0B 1A0

Invoice #: 21988  
 Opened: 2/01/2023 7:34 AM  
 Closed: 2/09/2023 5:00 PM  
 PO Ref #:  
 Page: 2

Vehicle #: Robertsons954205  
 Year: 2012  
 Make: Kenworth  
 Model: T800  
 License #:  
 VIN #: 1NKDX4EX7CR954205  
 Meter: 573205 0  
 Engine: 79500687

Bill To:

Robertsons Trucking  
 ATTN: Butch Robertson  
 Box 473  
 Daysland AB T0B 1A0

		(SIGNATURE)	(DATE)		
0601	Frame and Suspension	Y	3.10	\$138.00	\$427.80
	- Repair for #2R, #4R, #2L, #3L and #4L shocks loose. All bolts were seized and required heat to tighten/remove bolts. Had to replace 2 shocks with new hardware. - Repair for crossmember behind trans has broken/loose bolts. Removed broken bolts, needed to remove solenoid to access inner frame bolt. Replaced bolts, tightened and re-installed solenoid.				
08	Wheels and Hubs	Y	1.50	\$138.00	\$207.00
	Repair for #1R wheel seal leaking. Wheels off already from CVI inspection. Pulled the hub. Cleaned and checked bearings, cleaned and prepped hub, and reassembled with a new seal. Cleaned oil/grease build up off spindle end and anchor plate. Assembled, set bearings to spec, install caps and fill oil, then installed and torqued wheels and set brakes.				
14	Exhaust	Y	1.00	\$138.00	\$138.00
	Repair for left stack needs to be readjusted and new clamp installed. Removed old u-clamp. Found exhaust pipe had slid down and one clamp had broke. Replaced with new clamps and adjusted stack.				
15	Misc	Y	0.70	\$138.00	\$96.60
	- Repair for a/c line rubbing on bottom of intake piping on top of engine. Secured and protected with used coolant hose. - Repair for exhaust clamp behind turbo loose. Was improper clamp, removed and installed new proper clamp. - Repair for service glad hand rubber fails. Replaced. - Repair for p/s marker light n/w. Found and repaired 2 broken wires. -Supply triangle kit.				
16	Steering	Y	0.70	\$138.00	\$96.60
	- Repair for both steer u joints have movement. Replaced with new. Had to clean out snap ring grooves really well. - Repair for power steering fluid low. Topped up when doing u-joints, put jug in cab. - Replace d/s drag link. Replaced with new. torqued and greased.				
18	Air Leaks	Y	0.50	\$138.00	\$69.00
	Repair for #4L modulator valve leaking air on application. Removed and replaced modulator. Did brake apps to verify repair.				

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GST	5.000%	\$407.87
	0.000%	\$0.00
<b>Grand Total</b>		<b>\$8,565.20</b>





#55 Truck CVIP

4

Invoice

Iron Creek Truck & Trailer Ltd

Iron Creek Truck & Trailer Ltd  
 GST# 85755 7151 RT0001  
 Box 556 4909 50th Ave 4909-50 Ave  
 Daysland AB T0B 1A0

Invoice #: 21988  
 Opened: 2/01/2023 7:34 AM  
 Closed: 2/09/2023 5:00 PM  
 PO Ref #:   
 Page: 3

Bill To:

Robertsons Trucking  
 ATTN: Butch Robertson  
 Box 473  
 Daysland AB T0B 1A0

Vehicle #: Robertsons954205  
 Year: 2012  
 Make: Kenworth  
 Model: T800  
 License #:   
 VIN #: 1NKDX4EX7CR954205  
 Meter: 573205 0  
 Engine: 79500687

			(SIGNATURE)	(DATE)
19	Drivetrain	Y	2.50	\$138.00 \$345.00
	- Repair for front steady bearing fails. Drop the driveline down and disassemble on the floor to get steady bearing off. Cut the steady bearing apart and drove the race off. Cleaned and prepped the driveline and installed the new steady bearing, and installed the driveline. - Repair for rear steady bearing u joint fails and trans output u joint fails. Removed and replaced both u joints.			
22	Air System	Y	1.80	\$138.00 \$248.40
	Repair for air tank strap broken at rear of truck. Chipped away mud in order to access clamp mounts. Also disconnected air tank and moved it out of the way. Cleaned out more mud in order to install new clamp. Remounted air tank and connected lines.			
29	Adjust tire pressures	Y	0.20	\$138.00 \$27.60
35	Coolant Leaks	Y	0.80	\$138.00 \$110.40
	- Repair for coolant leak at passenger rear of engine. Top up low coolant. While the transmission was out for the clutch, took the time to remove a lot of coolant lines that were tied up in the frame. Topped up coolant and tightened clamps. - Repair for rad leaking. Found loose rad clamps at the upper rad hose. Tightened clamps and inspected after it came back from a test drive.			
44	Fuel Leaks	Y	1.00	\$138.00 \$138.00
	Repair for fuel tee behind trans leaking. Inspect and found tee was leaking from the body. Removed and replaced as required. Verified new tee wasn't leaking after running the engine.			
5101	Windshield, replace R/S	Y	0.80	\$138.00 \$110.40
99	Batteries	Y	1.30	\$138.00 \$179.40
	Replace batteries. Tested batteries and they all failed. Disconnected and removed. All hold down bolts were seized so took time to get them out. Vacuumed the dirt out of the battery box and installed new batteries.			
			<b>Total Service</b>	<b>\$4,605.40</b>

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Sub Total \$8,157.33  
 GST 5.000% \$407.87  
 0.000% \$0.00  
 Grand Total \$8,565.20





#55 Truck CVIP

5

Invoice

Iron Creek Truck & Trailer Ltd

Iron Creek Truck & Trailer Ltd  
 GST# 85755 7151 RT0001  
 Box 556 4909 50th Ave 4909-50 Ave  
 Daysland AB T0B 1A0

Invoice #: 21988  
 Opened: 2/01/2023 7:34 AM  
 Closed: 2/09/2023 5:00 PM  
 PO Ref #:  
 Page: 4

Vehicle #: Robertsons954205  
 Year: 2012  
 Make: Kenworth  
 Model: T800  
 License #:  
 VIN #: 1NKDX4EX7CR954205  
 Meter: 573205 0  
 Engine: 79500687

Bill To:

Robertsons Trucking  
 ATTN: Butch Robertson  
 Box 473  
 Daysland AB T0B 1A0

(SIGNATURE)

(DATE)

Parts Used

Part Number	Description	Taxable	Quantity	Price (each)	Total Price
10094142	Steady Bearing, 1800 Series	Y	1.00	\$139.89	\$139.89
110-DC	Bushing, 1/2" x 3/8" NPT Hex	Y	1.00	\$1.90	\$1.90
11236	Clamp, Muffler 4-3/8	Y	2.00	\$5.96	\$11.92
11238	Clamp, Muffler 5"	Y	1.00	\$8.75	\$8.75
12012	Glad Hand Rubber	Y	1.00	\$2.10	\$2.10
121-D	Plug, 1/2"	Y	2.00	\$2.54	\$5.08
129-10	Union, 5/8" Hose	Y	1.00	\$4.80	\$4.80
156.1036	Dust Shield, 16.5" x 7" Eaton	Y	2.00	\$87.23	\$174.46
177.1014	Loom, 1/4" Split	Y	4.00	\$0.32	\$1.28
1809B	Bracket, Air Tank	Y	1.00	\$54.78	\$54.78
2866636CUM	Gasket, Exhaust 4"	Y	1.00	\$21.14	\$21.14
3030	Brake Pot, 30/30	Y	2.00	\$67.65	\$135.30
330-3009	Gasket, Hubcap Lg 6 Hole	Y	1.00	\$3.70	\$3.70
35-P-15-2	Gasket, PTO	Y	1.00	\$8.08	\$8.08
38-790-100	Insert, Valve Stem	Y	1.00	\$0.90	\$0.90
382-8064	Wheel Seal	Y	1.00	\$80.45	\$80.45
463.DS7584	Draglink, Peterbilt/KW	Y	1.00	\$399.00	\$399.00
472-195-052-0	Valve, ABS Modulator	Y	1.00	\$227.89	\$227.89
48-4A	Fitting, 1/8"NPT x 1/4" Flare	Y	1.00	\$1.02	\$1.02
5-3256X	U-Joint, Steering	Y	2.00	\$59.72	\$119.44
5007417	SPL Strap Bolts	Y	8.00	\$4.16	\$33.28
50434-10	Triangle Kit	Y	1.00	\$34.16	\$34.16
562.U2309PB	Clamp, 9" Mounting	Y	1.00	\$38.82	\$38.82
562.U3104SSBK	Clamp, 4" SS Step	Y	1.00	\$21.18	\$21.18
562.U3105SSBK	Clamp, 5" SS Step	Y	4.00	\$19.55	\$78.20
572.1035	Fuel Return Splitter Tee	Y	1.00	\$72.44	\$72.44
662-3	Spag Line Union, 3/16"	Y	3.00	\$2.78	\$8.34
7590	Oil, 75/90 Synthetic	Y	2.00	\$12.77	\$25.54
860-2-1/2	Sleeve, 5/32"	Y	1.00	\$2.50	\$2.50
90-0012	Clamp, 4" V-Band	Y	1.00	\$20.34	\$20.34
A83126	Shock Absorber	Y	2.00	\$55.82	\$111.64

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Sub Total		\$8,157.33
GST	5.000%	\$407.87
	0.000%	\$0.00
<b>Grand Total</b>		<b>\$8,565.20</b>





#55 Truck

CVIP

6

Invoice

Iron Creek Truck & Trailer Ltd

Iron Creek Truck & Trailer Ltd  
 GST# 85755 7151 RT0001  
 Box 556 4909 50th Ave 4909-50 Ave  
 Daysland AB T0B 1A0

Invoice #: 21988  
 Opened: 2/01/2023 7:34 AM  
 Closed: 2/09/2023 5:00 PM  
 PO Ref #:  
 Page: 5

Vehicle #: Robertsons954205  
 Year: 2012  
 Make: Kenworth  
 Model: T800  
 License #:  
 VIN #: 1NKDX4EX7CR954205  
 Meter: 573205 0  
 Engine: 79500687

Bill To:

Robertsons Trucking  
 ATTN: Butch Robertson  
 Box 473  
 Daysland AB T0B 1A0

(SIGNATURE)

(DATE)

Part #	Description	Y	QTY	UNIT PRICE	TOTAL PRICE
AB1DK23P-9501	Air Bag	Y	1.00	\$222.26	\$222.26
ATF	Automatic Trans Fluid	Y	1.00	\$8.84	\$8.84
BN30CL5/8	Clevis, 5/8" x 5/8"	Y	1.00	\$5.07	\$5.07
Bolt 0.75 x 3 plus	Bolt .75"NC x 3" and over	Y	4.00	\$5.00	\$20.00
DW1163-30	Windshield, K/W RH Curved	Y	1.00	\$83.35	\$83.35
EFO	Env Fee Oil	Y	2.00	\$0.10	\$0.20
Flex5	Flex Pipe, 5" SS	Y	2.00	\$27.62	\$55.24
Freight	Freight, Hwy9 O/N Basic	Y	1.00	\$55.11	\$55.11
G8-10	Clamp	Y	2.00	\$1.28	\$2.56
GX31S	Battery, Group 31 1000cca	Y	4.00	\$129.99	\$519.96
KFL313	Parts Cleaner	Y	5.00	\$6.88	\$34.40
PC1462-4	Union, 1/4" Push In	Y	1.00	\$11.56	\$11.56
PC1462-5/32	Union, PTC 5/32" Synflex	Y	3.00	\$6.84	\$20.52
Roloc	Roloc Disc	Y	1.00	\$6.60	\$6.60
S28130	Sensor, ABS	Y	2.00	\$63.41	\$126.82
S28140	Sensor, ABS	Y	1.00	\$59.25	\$59.25
SPL250-3X	U-Joint	Y	2.00	\$213.65	\$427.30
SYN532	Airline, Plastic 5/32"	Y	2.00	\$0.62	\$1.24
Shrink	Shrink Connector	Y	4.00	\$1.28	\$5.12
Unit518	Unit 518 Sealant	Y	1.00	\$5.81	\$5.81
ZipL	Zip Tie, Large	Y	40.00	\$0.81	\$32.40
				<b>Total Parts</b>	<b>\$3,551.93</b>

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Sub Total \$8,157.33  
 GST 5.000% \$407.87  
 0.000% \$0.00  
 Grand Total \$8,565.20





#56 Trailer CVIP ①

# Invoice

## Iron Creek Truck & Trailer Ltd

Iron Creek Truck & Trailer Ltd  
GST# 85755 7151 RT0001  
Box 556 4909 50th Ave 4909-50 Ave  
Daysland AB T0B 1A0

Invoice #: 22020  
Opened: 2/14/2023 2:14 PM  
Closed: 2/21/2023 9:24 AM  
PO Ref #:  
Page: 1

**Bill To:**

Robertsons Trucking  
ATTN: Butch Robertson  
Box 473  
  
Daysland AB T0B 1A0

Vehicle #: Robertsons079521  
Year: 2008  
Make: Lazer  
Model: LA223PPCR  
License #: UNIT 56  
VIN #: 2L9TC43128D079521  
Meter: 0 0  
Engine:

(SIGNATURE)

(DATE)

### Services Performed

Service Code	Description	Taxable	Hours	Rate (hourly)	Total Price
12	CVI Air Brake Trailer	Y	1.00	\$250.00	\$250.00
2402	Triaxle Truck/Trailer Wheel Removal @ \$100/Axle	Y	3.00	\$100.00	\$300.00
02	Brakes - Replace all brake hardware. Most of the brake hardware was fatigued and some of the springs were missing. Removed all of the hardware. Had to heat up and knock out some of the worn pins in the spyders. Cleaned up and installed new bushings and pins. Installed the shoes back on after other repairs were finished. - Repair for #2L brake pot is full of dirt. Blew out brake pot with air until no more dirt was coming out. - Replaced #2R and #3L pot plugs. - Blow out #2 axle tone rings and re-adjust sensor gaps. Cleaned out #2L and set new ABS sensor.	Y	4.50	\$142.00	\$639.00
0201	Brakes - Repair for #1R, #2L and #3L s-cams sticky. Sticky brakes were caused by seized slacks. Once the slack adjusters were disconnected from the brakes the scams were able to turn freely. Removed the slack adjusters to be replaced. - Repair for #1L and #3 axle s-cam bushings fail. Brakes were already removed. After the brakes were removed it was easier to see that there was also a couple extra s cams and tubes that were failed ended up replacing 5 sets on the trailer. - Repair for #3 axle slack bushings missing/broken. Were replaced when new slack adjusters were installed. - Repair for #1 axle and #2L slacks rounded off. Replaced all slack adjusters. 5 slack adjusters already needed to be replaced, so we did all of them so that there would be no issues and they would all be working properly. Had to cut out a few of the pins for the slacks during removal. Had to replace one of the clevises.	Y	5.20	\$142.00	\$738.40
06	Frame and Suspension Repair for #1L airbag fails. Removed air bag, all bolts were siezed, had to heat up to remove. Cleaned up large amounts of rust off the frame and mounting plate, replaced with new nuts and tightened down, hooked up air line, plugged second air input hole. aired up to check for leaks.	Y	1.20	\$142.00	\$170.40

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Sub Total		\$5,219.93
GST	5.000%	\$261.00
	0.000%	\$0.00
<b>Grand Total</b>		<b>\$5,480.93</b>





#56 Trailer CVIP

(2)

Invoice

Iron Creek Truck & Trailer Ltd

Iron Creek Truck & Trailer Ltd  
 GST# 85755 7151 RT0001  
 Box 556 4909 50th Ave 4909-50 Ave  
 Daysland AB T0B 1A0

Invoice #: 22020  
 Opened: 2/14/2023 2:14 PM  
 Closed: 2/21/2023 9:24 AM  
 PO Ref #:  
 Page: 2

Vehicle #: Robertsons079521  
 Year: 2008  
 Make: Lazer  
 Model: LA223PPCR  
 License #: UNIT 56  
 VIN #: 2L9TC43128D079521  
 Meter: 0 0  
 Engine:

Bill To:

Robertsons Trucking  
 ATTN: Butch Robertson  
 Box 473  
 Daysland AB T0B 1A0

		(SIGNATURE)	(DATE)		
15	Misc	Y	1.70	\$142.00	\$241.40
	- Repair for tank hold down bolts loose by #1R. Cut out old worn bolts and replaced with new bolts, tightened down. - Repair for 1 safety chain latch broken and 1 safety chain hook missing. Replaced hooks - Repair for door on control box loose and barely attached. Removed door and cleaned up all welds, pushed dent out a little on cabinet. Drilled out hinge and door to rivet it back together, adjusted latch to be tighter. - Secure wires at #2 axle. Tied up all wires along with the new ABS wires.				
17	Lights	Y	3.00	\$142.00	\$426.00
	- Repair for ABS light n/w. Removed the light and found the light not plugged in and the pigtail broken. Replaced the pigtail and got the light working again. Was able to get blink codes and traced it down to a failed sensor. Had difficulty getting the sensor out. Had to removed the hub to knock the sensor out. Cleaned up the hole for reassembly. Installed a new sensor and secured the wiring. Reinstalled the hub with a new seal after inspecting the bearings. Verified ABS light went out when trailer kicked out of the shop. - Repair for reflectors missing in front of #1R and #1L. Removed and cleaned old ones off. Installed new ones. - Repair for clearance light by #1R n/w. Found corroded wiring, cut back and respliced.				
22	Air System	Y	1.40	\$142.00	\$198.80
	- Repair for air back feeding through emergency side. Diagnosed and figured out which valve was failed. Removed and replaced. Had to change a couple fittings. Also replaced a drain valve that was leaking on tank. - Repair for red glad hand rubber fails and blue glad hand fails. Replaced the glad hand and the rubber on the red one.				
29	Adjust tire pressures to 90 psi	Y	0.30	\$142.00	\$42.60
55	Mudflap	Y	0.40	\$142.00	\$56.80
	- Repair for left rear mudflap loose. Tightened up mudflap. - Repair for mudflap ripped in front of #1R. Replaced torn mudflap with a good used mudflap.				
				<b>Total Service</b>	<b>\$3,063.40</b>

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Sub Total \$5,219.93  
 GST 5.000% \$261.00  
 0.000% \$0.00  
 Grand Total \$5,480.93





#56 Trailer CUIP (3)

**Invoice**

**Iron Creek Truck & Trailer Ltd**

Iron Creek Truck & Trailer Ltd  
 GST# 85755 7151 RT0001  
 Box 556 4909 50th Ave 4909-50 Ave  
 Daysland AB T0B 1A0

Invoice #: 22020  
 Opened: 2/14/2023 2:14 PM  
 Closed: 2/21/2023 9:24 AM  
 PO Ref #:  
 Page: 3

**Bill To:**

Robertsons Trucking  
 ATTN: Butch Robertson  
 Box 473  
 Daysland AB T0B 1A0

Vehicle #: Robertsons079521  
 Year: 2008  
 Make: Lazer  
 Model: LA223PPCR  
 License #: UNIT 56  
 VIN #: 2L9TC43128D079521  
 Meter: 0 0  
 Engine:

(SIGNATURE)

(DATE)

**Parts Used**

Part Number	Description	Taxable	Quantity	Price (each)	Total Price
12-006	Glad Hand, Service	Y	1.00	\$6.74	\$6.74
12012	Glad Hand Rubber	Y	1.00	\$2.10	\$2.10
121-B	Plug, 1/4" NPT	Y	1.00	\$0.84	\$0.84
1468-8C	Connector, 1/2 Tube x 3/8 NPT	Y	2.00	\$7.50	\$15.00
179.CP12	Clevis Pin, 1/2"	Y	6.00	\$1.74	\$10.44
2120-B	Shut Off Cock	Y	1.00	\$10.64	\$10.64
3200-0009-0177	Plug, Brake Pot	Y	2.00	\$3.65	\$7.30
330-3009	Gasket, Hubcap Lg 6 Hole	Y	1.00	\$3.70	\$3.70
372-7097	Wheel Seal	Y	1.00	\$57.38	\$57.38
66076	Hook, 1/2" w/Latch	Y	1.00	\$30.47	\$30.47
67050	Plug, 2 Way	Y	1.00	\$3.00	\$3.00
7590	Oil, 75/90 Synthetic	Y	1.00	\$12.77	\$12.77
AB1DK28E-8091	Air Bag	Y	1.00	\$174.83	\$174.83
AR2034L	Camshaft, LH	Y	3.00	\$55.65	\$166.95
AR2035R	Camshaft, RH	Y	2.00	\$68.92	\$137.84
BHK051	Hardware Kit, Q and QPlus	Y	5.00	\$11.39	\$56.95
Bolt 0.62 x 3 plus	Bolt .62"NC x 3" and over	Y	2.00	\$3.50	\$7.00
CS3110	Washer, Camshaft	Y	6.00	\$1.35	\$8.10
D0010216	Slack Adjuster	Y	6.00	\$117.41	\$704.46
EFO	Env Fee Oil	Y	1.00	\$0.10	\$0.10
FS-5082A	Clevis, 5/8" OD X 1/2" Pin	Y	1.00	\$3.76	\$3.76
Freight	Freight, Hwy9 O/N Basic	Y	1.00	\$55.11	\$55.11
KFL313	Parts Cleaner	Y	1.00	\$6.88	\$6.88
KN26000N	Valve, Air, Multi Function RT-4	Y	1.00	\$110.21	\$110.21
QPlus	Brake Shoes, Q plus	Y	1.00	\$113.99	\$113.99
Roloc	Roloc Disc	Y	1.00	\$6.60	\$6.60
S28890	Kit, Intraax Cam Tube	Y	5.00	\$55.65	\$278.25
S29000	Sensor, ABS	Y	2.00	\$72.93	\$145.86
Shrink	Shrink Connector	Y	2.00	\$1.28	\$2.56
TRL54A	Reflector, Amber Oval	Y	2.00	\$2.55	\$5.10
Unit518	Unit 518 Sealant	Y	1.00	\$5.81	\$5.81

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<b>Sub Total</b>		<b>\$5,219.93</b>
<b>GST</b>	5.000%	\$261.00
	0.000%	\$0.00
<b>Grand Total</b>		<b>\$5,480.93</b>





#56 Trailer CVIP

(4)

# Invoice

## Iron Creek Truck & Trailer Ltd

Iron Creek Truck & Trailer Ltd  
GST# 85755 7151 RT0001  
Box 556 4909 50th Ave 4909-50 Ave  
Daysland AB T0B 1A0

Invoice #: 22020  
Opened: 2/14/2023 2:14 PM  
Closed: 2/21/2023 9:24 AM  
PO Ref #:  
Page: 4

**Bill To:**

Robertsons Trucking  
ATTN: Butch Robertson  
Box 473  
  
Daysland AB T0B 1A0

Vehicle #: Robertsons079521  
Year: 2008  
Make: Lazer  
Model: LA223PPCR  
License #: UNIT 56  
VIN #: 2L9TC43128D079521  
Meter: 0 0  
Engine:

			(SIGNATURE)	(DATE)
X124-C	Fitting	Y	1.00	\$3.15
Zip	Zip Ties	Y	6.00	\$0.17
ZipL	Zip Tie, Large	Y	2.00	\$0.81
				<b>Total Parts</b>
				<b>\$2,156.53</b>

I, the above signed owner or assignee, acknowledge indebtedness to this invoice. I understand that payment is due in full within 30 days of billing date, and that interest will be charged on unpaid balances at a rate of 3% per month. I understand a Garagekeepers Lien may be applied to the vehicle listed above for parts and services provided by Iron Creek Truck & Trailer Ltd.

<b>Sub Total</b>		<b>\$5,219.93</b>
<b>GST</b>	5.000%	\$261.00
	0.000%	\$0.00
<b>Grand Total</b>		<b>\$5,480.93</b>



**HIGHWAY TANK INSPECTION REPORT**

**JOB NO. 0323-353**

**OWNERS INFORMATION**

<b>OWNER.</b> Robertsons Oilfield Services LTD	<b>ADDRESS:</b> Box 473 Daysland, AB T0B 1A0	<b>CONTACT.</b> Butch	<b>PHONE NO.</b> 780-679-5586
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**TEST DATA**

<b>INSP INTERVAL:</b> 6 MONTH <input type="checkbox"/> 1YR <input checked="" type="checkbox"/> 2YR <input type="checkbox"/> 2.5YR <input type="checkbox"/> 5YR <input type="checkbox"/>	<b>5YR DATE.</b> 03/2021
<b>INSP/TEST COMPLETED.</b> EXTERNAL (V) <input checked="" type="checkbox"/> LEAKAGE (K) <input checked="" type="checkbox"/> PRESSURE (P) <input type="checkbox"/> INTERNAL (I) <input type="checkbox"/> THICKNESS (T) <input type="checkbox"/> LINING (L) <input type="checkbox"/> MPI (W/F) <input type="checkbox"/> UPPER COUPLER (U/C) <input type="checkbox"/> <b>SPECIAL SERVICE.</b> LINED <input type="checkbox"/> INSULATED <input type="checkbox"/> CORROSIVE <input type="checkbox"/> <b>TEST MEDIUM.</b> HYDROSTATIC <input type="checkbox"/> PNEUMATIC <input checked="" type="checkbox"/> LADING <input type="checkbox"/> (TC 331 MIN LADING (K) TEST PRESSURE 60 PSI)	

**EQUIPMENT DATA**

<b>UNIT NO.</b> Truck <b>55</b>	<b>TANK MANUFACTURER/ASSEMBLER</b> Lazer Inox	<b>TANK SERIAL NO.</b> 1NKDX4EX7CR54205	
<b>MDIN. / TCRN.</b> 12204	<b>CAPACITY.</b> 22,000 L	<b>MAWP / DP</b> 172 kpa	
<b>TANK SPEC.</b> TC 407	<b>MFR DATE.</b> 10/11	<b>CERT / ORG TEST DATE.</b> 03/12	<b>EXP SURF AREA.</b> 49.33 m2

**EQUIPMENT MATERIAL DATA**

<b>HEAD MATERIAL.</b> SA240-316	<b>SHELL MATERIAL.</b> SA240-316	<b>WELD MATERIAL.</b> ER316L	<b>LINING MATERIAL.</b> n/a
<b>MFD HEAD THK.</b> 4.73 mm	<b>MIN HEAD THK.</b> 4.03 mm	<b>MFD SHELL THK.</b> 3.43 mm	<b>MIN SHELL THK.</b> 3.28 mm

**SAFETY RELIEF DATA**

<b>INSPECTED.</b> <input checked="" type="checkbox"/> <b>TESTED.</b> <input type="checkbox"/>	<b>QTY PRV.</b> 1	<b>SET PRESSURE.</b> 30 psi	<b>MAKE.</b> Fort Vale	<b>SCFM.</b> 386,926 scfh
<b>REPAIRED.</b> <input type="checkbox"/> <b>REPLACED.</b> <input type="checkbox"/>	<b>NOTES.</b>		<b>OPEN PRESSURE.</b> n/a	<b>RE-SEAT PRESSURE.</b> n/a

TC 331, MC 330/331, TC 51, CTC 51, DOT 51

<b>TANK MATERIAL CONSTRUCTION</b> NQT <input type="checkbox"/> QT <input type="checkbox"/>	<b>STRESS RELIEVED WHEN MANUFACTURED</b> YES <input type="checkbox"/> NO <input type="checkbox"/>
<b>STRESS RELIEVED AFTER REPAIR</b> YES <input type="checkbox"/> NO <input type="checkbox"/> N/A <input type="checkbox"/> IF YES, <b>STRESS RELIVE COMPLETE</b> <input type="checkbox"/> OR LOCAL <input type="checkbox"/> N/A <input type="checkbox"/>	

**TANK DISPOSITION:** REMOVED FROM SERVICE  RETURNED TO SERVICE  REPAIRS COMPLETED  (SEE REMARKS)

**REMARKS:**

Unit passed inspection.



N/A	7.2.1 (V) EXTERNAL VISUAL INSPECTION	N/A <input type="checkbox"/>	COMPLY	REPAIR
<input type="checkbox"/>	THE INSPECTOR SHALL ENSURE THAT ALL PRECAUTIONS ARE TAKEN TO ENSURE THAT THERE IS NO HAZARD TO PERSONNEL PERFORMING THE INSPECTION OR TEST, OR TO PERSONS IN THE GENERAL VICINITY.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	INSPECT THE METAL ID PLATE, ENSURE THAT THE INFORMATION IS CORRECT, INSPECT TANK MARKINGS, INSPECT TANK SPECIFICATION, MAWP AND ANY PERTINENT INFORMATION TO DETERMINE THE INSPECTION & TEST INTERVAL (TABLES 7.2, 7.3, 7.4) & TEST PRESSURES, INSPECT FOR ANY SPECIAL SERVICES.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	WITHOUT REMOVING INSULATION OR JACKETING, CHECK FOR CORRODED AREAS, DENTS, DISTORTIONS, DEFECTS IN WELDS, DEFECTS IN PIPING, LEAKAGE, NONCONFORMANCE FITTINGS & SIGNS OF WEAKNESS. ALL INSULATED TANKS REQUIRE INTERNAL INSPECTION EXCEPT FOR TC 341, 338. (TABLE 7.3)		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	INSPECT THAT DEVICES FOR TIGHTENING MANHOLE COVERS ARE OPERATIVE, COVERS ARE LEAK TIGHT, NO DAMAGE OR SIGNS OF WEAKNESS. GASKETS ON ANY FULL OPENING REAR HEAD SHALL BE VISUALLY INSPECTED FOR CUTS, CRACKS, SPLITS. ANY WITH A DEPTH OF (0.5 IN) OR ARE LIKELY TO CAUSE LEAKS NEED TO BE REPLACED.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ENSURE PROPER FUNCTIONING OF ALL VALVES, VENTS AND EMERGENCY DEVICES INCLUDING SELF-CLOSING STOP VALVES, EXCESS FLOW VALVES AND REMOTE CLOSURE DEVICES. ENSURE THAT ALL VALVES ARE FREE OF CORROSION, DISTORTION OR ANY OTHER DAMAGE THAT WOULD PREVENT THEIR NORMAL OPERATION. INTERNAL SELF-CLOSING VALVE AND OFF TRUCK EMERGENCY SHUTDOWN SYSTEMS TESTED IN ACCORDANCE WITH CLAUSE 7.2.9		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ENSURE THAT ANY NUTS OR BOLTS ON ANY FLANGED CONNECTION OR BLANK FLANGE ARE IN PLACE AND PROPERLY TIGHTENED. MULTI COMPARTMENT VEHICLE DRAINS UNCAPPED OR UNPLUGGED, INSPECT FOR EVIDENCE OF LEAKAGE FROM DRAINS OR VOIDS.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ENSURE MAJOR APPURTENANCES, ATTACHMENTS, CONNECTING STRUCTURES AND THE PORTION OF THE UPPER COUPLER ASSEMBLY (WITHOUT) DISMANTLING ARE NOT DAMAGED OR CORRODED AS TO AFFECT THE SAFE OPERATION OF THE VEHICLE. INSPECT THE REAR END PROTECTION, MINIMUM HEIGHT, INSPECT DAMAGE PROTECTION FOR PIPING AND VALVES, TANK TRAILERS IN CORROSIVE SERVICE REQUIRE U/C INSP EVERY 2 YEARS (TABLE 7.3)		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ENSURE THAT HOSE ASSEMBLIES MOUNTED ON OR ACCOMPANYING THE TANK DO NOT DISPLAY ANY DEFECTS AND WERE APPLICABLE INDICATE THEY WERE PRESSURE TESTED WITHIN THE PRESCRIBED PERIOD.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	CORRODED OR ABRADED AREAS OF THE TANK SHALL BE THICKNESS TESTED SEE (T) THICKNESS TESTING REPORT. UNLINED TANKS IN CORROSIVE SERVICE SHALL BE THICKNESS TESTED EVERY 2 YEARS (TABLE 7.3)		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	INSPECT RECLOSING PRESSURE RELIEF VALVES FOR CORROSION OR DAMAGE, TANKS THAT CARRY CORROSIVE LADING NEED THEIR PRESSURE RELIEF VALVES EITHER REPLACED OR TESTED IN ACCORDANCE WITH CLAUSE 7.2.1.4 & 7.2.7.6		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ADDITIONAL REJECTION CRITERIA- LESS THAN THE MINIMUM THICKNESS REMAINING UNDER A CUT, DIG OR GOUGE. ANY DENT WITH A DEPTH OF MORE THAN 12.7MM WHERE IT INCLUDES A WELD. ANY DENT WITH A DEPTH GREATER THAN 10% OF THE LENGTH OF THE DENT. ANY WELD DEFECT, CRACK, PINHOLE, OR INCOMPLETE FUSION OF WELD. ANY STRUCTURAL DEFECT, ANY SOURCE OF LEAKAGE. REPAIRS MADE TO THE LIQUID RETAINING COMPONENTS USING AN OVERLAY PATCH.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
	EXTERNAL VISUAL INSPECTION COMPLETED AS PER THE B620 STANDARD & EVOLUTION SAFE WORK PROCEDURE ALL ITEMS COMPLY, PERFORM ADDITIONAL TESTS AND INSPECTIONS AS REQUIRED.		COMPLY <input checked="" type="checkbox"/>	
INSPECTOR NAME & SIGNATURE. Phillip Campos <i>Phillip Campos</i>			INSPECTION DATE. . 30-Mar-23	
N/A	7.2.5 (K) LEAKAGE TEST	N/A <input type="checkbox"/>	COMPLY	REPAIR
<input type="checkbox"/>	ENSURE THAT ALL VENTING DEVICES SET TO RELIEVE AT LESS THAN THE TEST PRESSURE ARE REMOVED OR RENDERED INOPERATIVE. UPON COMPLETION OF TEST ALL VENTING DEVICES HAVE BEEN PUT BACK INTO OPERATION.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	THE TEST PRESSURE SHALL NOT BE LESS THAN 80% OF THE TANK DESIGN PRESSURE OR MAWP, WHICHEVER IS LESS AND MARKED ON THE CERTIFICATION PLATE. TC331 TANKS NOT LESS THAN 60 PSI		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	WATER OR AIR SHALL BE USED AS THE TEST MEDIUM, WITH PNEUMATIC TESTING SOAP AND WATER SHALL BE USED TO DETECT FOR LEAKS, LADING CAN BE USED FOR TC 331 MIN 60 PSI		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	PRODUCT PIPING WITH ALL VALVES AND ACCESSORIES ARE IN PLACE AND OPERATIVE, EACH VALVE AND CLOSURE SHALL BE TESTED IN SEQUENCE WITH THE TANK AT NORMAL OPERATING CONDITION.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
	LEAKAGE TEST COMPLETED AS PER THE B620 STANDARD & EVOLUTION SAFE WORK PROCEDURE ALL ITEMS COMPLY, PERFORM ADDITIONAL TESTS AS REQUIRED.		COMPLY <input checked="" type="checkbox"/>	
TESTER NAME & SIGNATURE. Phillip Campos <i>Phillip Campos</i>		TEST PRESSURE. 20 psi	HOLDING TIME. 15 min	TEST DATE. . 30-Mar-23



**HIGHWAY TANK INSPECTION REPORT**

**JOB NO. 0323-353**

**OWNERS INFORMATION**

OWNER. Robertsons Oilfield Services LTD	ADDRESS: Box 473 Daysland, AB T0B 1A0	CONTACT. Butch	PHONE NO. 780-679-5586
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**TEST DATA**

INSP INTERVAL: 6 MONTH <input type="checkbox"/> 1YR <input type="checkbox"/> 2YR <input type="checkbox"/> 2.5YR <input type="checkbox"/> 5YR <input checked="" type="checkbox"/>	5YR DATE. 03/2023
<b>INSP/TEST COMPLETED.</b> EXTERNAL (V) <input checked="" type="checkbox"/> LEAKAGE (K) <input checked="" type="checkbox"/> PRESSURE (P) <input checked="" type="checkbox"/> INTERNAL (I) <input checked="" type="checkbox"/> THICKNESS (T) <input type="checkbox"/> LINING (L) <input type="checkbox"/> MPI (W/F) <input type="checkbox"/> UPPER COUPLER (U/C) <input type="checkbox"/> <b>SPECIAL SERVICE.</b> LINED <input type="checkbox"/> INSULATED <input type="checkbox"/> CORROSIVE <input type="checkbox"/> <b>TEST MEDIUM.</b> HYDROSTATIC <input checked="" type="checkbox"/> PNEUMATIC <input checked="" type="checkbox"/> LADING <input type="checkbox"/> (TC 331 MIN LADING (K) TEST PRESSURE 60 PSI)	

**EQUIPMENT DATA**

UNIT NO. Trailer <b>56</b>	TANK MANUFACTURER/ASSEMBLER Lazer Inox	TANK SERIAL NO. 2L9TC43128D079521	
MDIN. / TCRN. PV22KPP-2	CAPACITY. 22,000 L	MAWP / DP 172.36 kpa	
TANK SPEC. TC 407	MFR DATE. 10/07	CERT / ORG TEST DATE. 10/07	EXP SURF AREA. 49.60 m2

**EQUIPMENT MATERIAL DATA**

HEAD MATERIAL. SA240-316	SHELL MATERIAL. SA240-316	WELD MATERIAL. ER316L	LINING MATERIAL. n/a
MFD HEAD THK. 4.64 mm	MIN HEAD THK. 3.38 mm	MFD SHELL THK. 3.33 mm	MIN SHELL THK. 3.28 mm

**SAFETY RELIEF DATA**

INSPECTED. <input checked="" type="checkbox"/> TESTED. <input checked="" type="checkbox"/>	QTY PRV. 1	SET PRESSURE. 30 psi	MAKE. Fort Vale	SCFM. 353,865 scfh
REPAIRED. <input checked="" type="checkbox"/> REPLACED. <input type="checkbox"/>	NOTES.		OPEN PRESSURE. 30 psi	RE-SEAT PRESSURE. 28 psi

TC 331, MC 330/331, TC 51, CTC 51, DOT 51

TANK MATERIAL CONSTRUCTION NQT  QT  STRESS RELIEVED WHEN MANUFACTURED YES  NO   
 STRESS RELIEVED AFTER REPAIR YES  NO  N/A  IF YES, STRESS RELIVE COMPLETE  OR LOCAL  N/A

TANK DISPOSITION: REMOVED FROM SERVICE  RETURNED TO SERVICE  REPAIRS COMPLETED  (SEE REMARKS)

**REMARKS:**

Unseized head valve on passenger side.

Unit passed inspection.





HOSE INSPECTION REPORT

INSPECTION DATE: 27-Mar-23	EVOLUTION JOB NO: 0323-353
EVOLUTION QC MANAGER: KEN WATTS	SITE HOSE TEST REPORT ATTACHED YES <input type="checkbox"/> N/A <input checked="" type="checkbox"/>

OWNER DATA

OWNERS NAME: Robertsons Oilfield Services LTD	ADDRESS: Box 473 Daysland, AB T0B 1A0	CONTACT: Butch	PHONE NO: 780-679-5586
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INSPECTION TYPE:

**PRESSURE (P)**  **VISUAL (V)**  EACH HOSE ASSEMBLY SHALL BE PRESSURE TESTED ANNUALLY IN ACCORDANCE WITH THE FOLLOWING:  
 (A) A HOSE ASSEMBLY HAVING ANY DAMAGE IDENTIFIED IN CLAUSE 7.2.10.4 SHALL BE TAKEN OUT OF SERVICE AND NOT BE PRESSURE TESTED UNTIL REPAIRED. (B) THE TEST PRESSURE SHALL BE  
 (I) FOR CSA-CERTIFIED HOSE ASSEMBLIES, NOT LESS THAN 2400 KPA (350 PSI);  
 (II) FOR GRAVITY OFF-LOAD HOSE ASSEMBLIES (DROP HOSES), NOT LESS THAN 69 KPA (10 PSI);  
 (III) FOR VAPOUR RECOVERY HOSE ASSEMBLIES ON TC 406 TANKS AND THE EQUIVALENT AND SUBSTITUTE TANKS IDENTIFIED IN CSA B621, NOT LESS THAN 69 KPA (10 PSI);  
 (IV) FOR VACUUM HOSE ASSEMBLIES ON TANKS LOADED BY VACUUM, USED EXCLUSIVELY FOR VACUUM LOADING, AND MARKED "VACUUM ONLY" IN PLACE OF HAWP AS SPECIFIED IN CLAUSE 7.2.10.6, NOT BE LESS THAN 69 KPA (10 PSI); AND  
 (V) NOT APPLICABLE TO VACUUM HOSES THAT ARE  
 (1) AN INTEGRAL PART OF A BOOM ASSEMBLY OR VACUUM SYSTEM ON TANKS LOADED BY VACUUM; AND  
 (2) USED EXCLUSIVELY FOR VACUUM LOADING; AND  
 (VI) FOR ALL OTHER HOSE ASSEMBLIES, THE GREATER OF 120% OF THE MARKED HAWP OF THE HOSE ASSEMBLY AND 518 KPA (75 PSI).

EQUIPMENT DATA

HOSE ID NO:	HAWP:	TEST PRESSURE:	DISPOSITION & REMARKS
55-1	150 psi	225 psi	PASSED INSPECTION <input checked="" type="checkbox"/>
55-2	150 psi	225 psi	PASSED INSPECTION <input checked="" type="checkbox"/>
55-3	150 psi	225 psi	PASSED INSPECTION <input checked="" type="checkbox"/>
			PASSED INSPECTION <input type="checkbox"/>
			PASSED INSPECTION <input type="checkbox"/>
			PASSED INSPECTION <input type="checkbox"/>
			PASSED INSPECTION <input type="checkbox"/>
			PASSED INSPECTION <input type="checkbox"/>

WE CERTIFY THAT THERE WERE NO DEFECTED ITEMS DURING THE TIME OF INSPECTION DATED BELOW. THE UNIT HAS BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE B-620 STANDARDS AND ANY OTHER REGULATIONS AS APPLICABLE.

INSPECTOR NAME: Lucas Cowles	INSPECTOR SIGNATURE: <i>Lucas Cowles</i>
------------------------------	--



7.2.3 (L) LINING INSPECTION N/A <input checked="" type="checkbox"/>		COMPLY	REPAIR
<input type="checkbox"/>	INTEGRITY OF LININGS SHALL BE VERIFIED AS FOLLOWS: FOR RUBBER (ELASTOMERIC) LININGS EQUIPMENT — INSPECTION EQUIPMENT SHALL INCLUDE 1) A HIGH-FREQUENCY SPARK TESTER CAPABLE OF PRODUCING SUFFICIENT VOLTAGE TO ENSURE PROPER CALIBRATION; 2) A PROBE WITH AN L-SHAPED 2.4 MM (0.09 IN) DIAMETER WIRE, WITH UP TO 30.5 CM (12 IN) OF BOTTOM LEG (END BENT TO A 12.7 MM (0.5 IN) RADIUS), OR AN EQUALLY SENSITIVE PROBE; AND 3) A STEEL CALIBRATION COUPON 30.5 × 30.5 CM (12 × 12 IN) COVERED WITH THE SAME TYPE AND THICKNESS OF MATERIAL AS THE LINING THAT IS TO BE TESTED. THE MATERIAL ON THE COUPON SHALL HAVE A TEST HOLE TO THE METAL SUBSTRATE MADE BY PUNCTURING THE MATERIAL WITH A 22 GAUGE HYPODERMIC NEEDLE OR COMPARABLE PIERCING TOOL. II) CALIBRATION — THE PROBE SHALL BE PASSED OVER THE SURFACE OF THE CALIBRATION COUPON IN A CONSTANT, UNINTERRUPTED MANNER UNTIL THE HOLE IS FOUND. THE HOLE IS DETECTED BY THE WHITE OR LIGHT BLUE SPARK THAT APPEARS. (A SOUND LINING CAUSES A DARK BLUE OR PURPLE SPARK.) THE VOLTAGE SHALL BE ADJUSTED TO THE LOWEST SETTING THAT WILL PRODUCE A MINIMUM 12.7 MM (0.5 IN) SPARK MEASURED FROM THE TOP OF THE LINING TO THE PROBE. TO ENSURE THAT THE SETTING ON THE PROBE DOES NOT CHANGE, THE SPARK TESTER SHALL BE CALIBRATED PERIODICALLY, USING THE SAME TEST CALIBRATION COUPON, POWER SOURCE, PROBE, AND CABLE LENGTH. III) INSPECTION PROCEDURE — THE INSPECTION SHALL BE PERFORMED AS FOLLOWS: 1) AFTER CALIBRATION, THE PROBE SHALL BE PASSED OVER THE LINING IN AN UNINTERRUPTED STROKE. 2) DEFECTS SHALL BE REPAIRED USING EQUIPMENT AND PROCEDURES RECOMMENDED BY THE LINING MANUFACTURER OR INSTALLER.	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	INSPECTION OF LININGS OTHER THAN RUBBER (ELASTOMERIC MATERIAL) SHALL CONFORM TO THE PROCEDURES AND EQUIPMENT SPECIFIED BY THE LINING MANUFACTURER OR INSTALLER.	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	DEGRADED OR DEFECTIVE AREAS OF THE TANK LINING SHALL BE REMOVED, AND THE TANK WALL BELOW THE DEFECT SHALL BE INSPECTED. CORRODED AREAS OF THE TANK SHALL BE THICKNESS TESTED IN ACCORDANCE WITH CLAUSE 7.2.6.	<input type="checkbox"/>	<input type="checkbox"/>
LINING INSPECTION COMPLETED AS PER THE B620 STANDARD & EVOLUTION SAFE WORK PROCEDURE & QUALITY MANUAL AND ALL ITEMS COMPLY, PERFORM ADDITIONAL TESTS AND INSPECTIONS AS REQUIRED.		COMPLY <input type="checkbox"/>	
INSPECTOR NAME & SIGNATURE.		INSPECTION DATE. ..	
<b>REMARKS:</b>			
7.2.6 (T) THICKNESS TEST N/A <input checked="" type="checkbox"/>		COMPLY	REPAIR
<input type="checkbox"/>	THE TESTER PERFORMING THE THICKNESS TEST HAS BEEN TRAINED AND SHALL FOLLOW ANY INSTRUCTIONS OF THE TESTING DEVICE MANUFACTURER WITH RESPECT TO THE USE OF THAT DEVICE. THE TESTING DEVICE IS CAPABLE OF ACCURATELY MEASURING THICKNESS TO WITHIN ± 0.05 MM (0.002 IN).	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	THE TESTING DEVICE IS CALIBRATED FOR THE MATERIAL BEING TESTED	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	THE THICKNESS TEST SHALL BE PERFORMED ON THE TANK HEADS AND SHELL ON ANY KNOWN THIN AREAS, NOMINAL LIQUID LEVEL LINES, AROUND ANY PIPING THAT RETAINS LADING, HIGH-STRESS AREAS SUCH AS THE BOTTOM OF THE TANK AND AROUND OPENINGS, WELD JOINTS, SHELL REINFORCEMENTS, AND LOCATIONS WHERE APPURTENANCES ARE ATTACHED, NEAR THE UPPER COUPLER AND SUSPENSION SYSTEM ATTACHMENTS, ANY CONNECTING STRUCTURES AND STRUCTURES JOINING MULTIPLE CARBON STEEL TANKS ON A SELF-SUPPORTING TRANSPORT UNIT.	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	THE TANK SHALL BE REJECTED IF ANY THICKNESS MEASURED IS BELOW ITEMS IDENTIFIED IN CLAUSE 7.2.6.1.2 A), B), C), D), E) OF THE B620 STANDARD.	<input type="checkbox"/>	<input type="checkbox"/>
THICKNESS TEST COMPLETED AS PER THE B620 STANDARD & EVOLUTION SAFE WORK PROCEDURE & QUALITY MANUAL AND ALL ITEMS COMPLY; PERFORM ADDITIONAL TESTS AND INSPECTIONS AS REQUIRED.		COMPLY <input type="checkbox"/>	
TESTER NAME & SIGNATURE.		TEST DATE. ..	



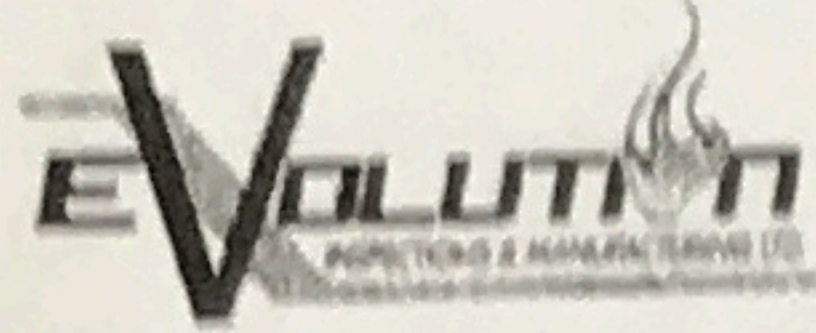
UNIT NO. Trailer **56**

N/A	7.2.7 (P) PRESSURE TEST	N/A <input type="checkbox"/>	COMPLY	REPAIR
<input type="checkbox"/>	THE INSPECTOR OR TESTER SHALL ENSURE THAT ALL PRECAUTIONS ARE TAKEN TO ENSURE THAT THERE IS NO HAZARD TO PERSONNEL PERFORMING THE INSPECTION OR TEST, OR TO PERSONS IN THE GENERAL VICINITY.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	PRESSURE TESTS SHALL BE CONDUCTED WITH ALL RELIEF DEVICES SET TO OPERATE AT OR BELOW TEST PRESSURE CLAMPED, PLUGGED, OR OTHERWISE RENDERED INOPERATIVE, AND ALL CLOSURES IN PLACE. ALL RELIEF DEVICES SHALL BE RETURNED TO OPERATING CONDITION IMMEDIATELY AFTER THE TEST IS COMPLETED.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	TANK TEST PRESSURE SHALL BE ESTABLISHED IN ACCORDANCE WITH (TABLE 7.4) OF THE CURRENT B-620 STANDARD		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	FOR HYDROSTATIC TESTING, THE TANK INCLUDING ITS DOMES, SHALL BE COMPLETELY FILLED WITH WATER AT A TEMPERATURE NOT EXCEEDING 30 DEG CELSIUS. PRESSURE SHALL BE GAUGED AT THE TOP OF THE TANK. PNEUMATIC TESTING SHALL ONLY BE USED WHERE THERE IS NO SUSPICION OF WEAKNESS IN THE TANK; AND RESIDUAL WATER IN THE TANK AFTER THE TEST WOULD 1. REACT WITH THE LADING OF THE TANK OR ANY LADING RETENTION COMPONENT OR 2. RESULT IN THE FORMATION OF ICE, CAUSING DAMAGE OR ADVERSELY AFFECTING THE PROPER FUNCTION OF THE TANK. PRESSURE MAY BE GAUGED ANYWHERE ON THE TANK UNLESS THE DURATION OF THE TEST IS INCREASED TO 1 HOUR THE ENTIRE SURFACE OF ALL JOINTS UNDER PRESSURE SHALL BE COATED WITH A SOLUTION OF SOAP AND WATER FOR THE PURPOSE OF FOAMING OR BUBBLING TO INDICATE THE PRESENCE OF LEAKS		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	DURING THE TEST PRECAUTIONS SHALL BE TAKEN TO NOT OVER PRESSURIZE THE TANK		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ALL PIPING AND ACCESSORIES SHALL BE PRESSURE TESTED AT NOT LESS THAN 80% OF THE TANKS MAWP		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	MULTI-TANK MOTOR VEHICLE - EACH TANK OF A MULTI-TANK MOTOR VEHICLE SHALL BE SEPARATELY PRESSURE TESTED, AND DURING THE TEST, ADJACENT TANKS SHALL BE EMPTY AND AT ATMOSPHERIC PRESSURE.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	PRIOR TO SURFACE VISUAL INSPECTION OF THE TANK, PRESSURE SHALL BE REDUCED TO MAWP		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	CRITERIA FOR A SUCCESSFUL TEST - A TANK SHALL HAVE SUCCESSFULLY COMPLETED THE TEST IF A) WHEN ISOLATED FROM THE PRESSURE SUPPLY, THE TEST PRESSURE IS RETAINED FOR AT LEAST 10 MIN; AND B) A VISUAL EXAMINATION OF ALL EXTERNAL SURFACES REVEALS NO DEFECTS, LEAKAGE, OR DEFORMATION. NOTE: IT IS ADVISABLE TO REMOVE THE UPPER COUPLER AND TO SUPPORT THE FRONT OF THE TANK PRIOR TO FILLING THE TANK FOR A HYDROSTATIC TEST.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
PRESSURE TEST COMPLETED AS PER THE B620 STANDARD & EVOLUTION SAFE WORK PROCEDURE & QUALITY MANUAL AND ALL ITEMS COMPLY, PERFORM ADDITIONAL TESTS AND INSPECTIONS AS REQUIRED.			COMPLY <input checked="" type="checkbox"/>	
TESTER NAME & SIGNATURE. Phillip Campos <i>Phillip Campos</i>		TEST PRESSURE. 45 psi	HOLDING TIME. 15 min	TEST DATE. . 30-Mar-23
N/A	7.2.2.1 (I) INTERNAL INSPECTION	N/A <input type="checkbox"/>	COMPLY	REPAIR
<input type="checkbox"/>	CHECK TANK SHELL, HEADS AND BAFFLES FOR CRACKS, CORRODED AREAS, DENTS, DISTORTION, DEFECTS IN WELDS, DEFECTS IN PIPING AND ANY OTHER CONDITION INCLUDING LEAKAGE THAT MIGHT RENDER THE TANK UNSAFE FOR TRANSPORTATION SERVICE.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	CORRODED OR ABRADED AREAS OF THE TANK WALL SHALL BE THICKNESS TESTED SEE (T) THICKNESS TESTING REPORT & CLAUSE 7.2.6 IF THE TANK IS LINED, A LINING INSPECTION SHALL BE PERFORMED SEE (L) LINING INSPECTION & CLAUSE 7.2.3		<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ADDITIONAL REJECTION CRITERIA- LESS THAN THE MINIMUM THICKNESS REMAINING UNDER A CUT, DIG OR GOUGE. ANY DENT WITH A DEPTH OF MORE THAN 12.7MM WHERE IT INCLUDES A WELD. ANY DENT WITH A DEPTH GREATER THAN 10% OF THE LENGTH OF THE DENT. ANY WELD DEFECT, CRACK, PINHOLE, OR INCOMPLETE FUSION OF WELD. ANY STRUCTURAL DEFECT, ANY SOURCE OF LEAKAGE. REPAIRS MADE TO THE LIQUID RETAINING COMPONENTS USING AN OVERLAY PATCH.		<input checked="" type="checkbox"/>	<input type="checkbox"/>
INTERNAL INSPECTION COMPLETED AS PER THE B620 STANDARD & EVOLUTION SAFE WORK PROCEDURE & QUALITY MANUAL AND ALL ITEMS COMPLY, PERFORM ADDITIONAL TESTS AND INSPECTIONS AS REQUIRED.			COMPLY <input checked="" type="checkbox"/>	
INSPECTOR NAME & SIGNATURE. Phillip Campos <i>Phillip Campos</i>			INSPECTION DATE. . 30-Mar-23	
N/A	7.2.4 (U/C) UPPER COUPLER INSPECTION	N/A <input checked="" type="checkbox"/>	COMPLY	REPAIR
<input type="checkbox"/>	UPPER COUPLER INSPECTION - AREAS COVERED BY THE UPPER COUPLER (FIFTH WHEEL) ASSEMBLY SHALL BE INSPECTED FOR CORRODED OR ABRADED AREAS, CRACKS, DENTS, DISTORTIONS, DEFECTS IN WELDS, AND ANY OTHER CONDITION THAT MIGHT RENDER THE TANK UNSAFE FOR USE IN TRANSPORTATION. THE UPPER COUPLER ASSEMBLY SHALL BE REMOVED FOR THIS INSPECTION.		<input type="checkbox"/>	<input type="checkbox"/>
INSPECTOR NAME & SIGNATURE.			INSPECTION DATE. ..	



N/A	7.2.1 (V) EXTERNAL VISUAL INSPECTION N/A <input type="checkbox"/>	COMPLY	REPAIR
<input type="checkbox"/>	THE INSPECTOR SHALL ENSURE THAT ALL PRECAUTIONS ARE TAKEN TO ENSURE THAT THERE IS NO HAZARD TO PERSONNEL PERFORMING THE INSPECTION OR TEST, OR TO PERSONS IN THE GENERAL VICINITY.	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	INSPECT THE METAL ID PLATE, ENSURE THAT THE INFORMATION IS CORRECT, INSPECT TANK MARKINGS, INSPECT TANK SPECIFICATION, MAWP AND ANY PERTINENT INFORMATION TO DETERMINE THE INSPECTION & TEST INTERVAL (TABLES 7.2, 7.3, 7.4) & TEST PRESSURES, INSPECT FOR ANY SPECIAL SERVICES.	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	WITHOUT REMOVING INSULATION OR JACKETING, CHECK FOR CORRODED AREAS, DENTS, DISTORTIONS, DEFECTS IN WELDS, DEFECTS IN PIPING, LEAKAGE, NONCONFORMANCE FITTINGS & SIGNS OF WEAKNESS. ALL INSULATED TANKS REQUIRE INTERNAL INSPECTION EXCEPT FOR TC 341, 338. (TABLE 7.3)	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	INSPECT THAT DEVICES FOR TIGHTENING MANHOLE COVERS ARE OPERATIVE, COVERS ARE LEAK TIGHT, NO DAMAGE OR SIGNS OF WEAKNESS. GASKETS ON ANY FULL OPENING REAR HEAD SHALL BE VISUALLY INSPECTED FOR CUTS, CRACKS, SPLITS. ANY WITH A DEPTH OF (0.5 IN) OR ARE LIKELY TO CAUSE LEAKS NEED TO BE REPLACED.	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ENSURE PROPER FUNCTIONING OF ALL VALVES, VENTS AND EMERGENCY DEVICES INCLUDING SELF-CLOSING STOP VALVES, EXCESS FLOW VALVES AND REMOTE CLOSURE DEVICES. ENSURE THAT ALL VALVES ARE FREE OF CORROSION, DISTORTION OR ANY OTHER DAMAGE THAT WOULD PREVENT THEIR NORMAL OPERATION. INTERNAL SELF-CLOSING VALVE AND OFF TRUCK EMERGENCY SHUTDOWN SYSTEMS TESTED IN ACCORDANCE WITH CLAUSE 7.2.9	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ENSURE THAT ANY NUTS OR BOLTS ON ANY FLANGED CONNECTION OR BLANK FLANGE ARE IN PLACE AND PROPERLY TIGHTENED. MULTI COMPARTMENT VEHICLE DRAINS UNCAPPED OR UNPLUGGED, INSPECT FOR EVIDENCE OF LEAKAGE FROM DRAINS OR VOIDS.	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ENSURE MAJOR APPURTENANCES, ATTACHMENTS, CONNECTING STRUCTURES AND THE PORTION OF THE UPPER COUPLER ASSEMBLY (WITHOUT) DISMANTLING ARE NOT DAMAGED OR CORRODED AS TO AFFECT THE SAFE OPERATION OF THE VEHICLE. INSPECT THE REAR END PROTECTION, MINIMUM HEIGHT, INSPECT DAMAGE PROTECTION FOR PIPING AND VALVES, TANK TRAILERS IN CORROSIVE SERVICE REQUIRE U/C INSP EVERY 2 YEARS (TABLE 7.3)	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ENSURE THAT HOSE ASSEMBLIES MOUNTED ON OR ACCOMPANYING THE TANK DO NOT DISPLAY ANY DEFECTS AND WERE APPLICABLE INDICATE THEY WERE PRESSURE TESTED WITHIN THE PRESCRIBED PERIOD.	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	CORRODED OR ABRADED AREAS OF THE TANK SHALL BE THICKNESS TESTED SEE (T) THICKNESS TESTING REPORT. UNLINED TANKS IN CORROSIVE SERVICE SHALL BE THICKNESS TESTED EVERY 2 YEARS (TABLE 7.3)	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	INSPECT RECLOSING PRESSURE RELIEF VALVES FOR CORROSION OR DAMAGE, TANKS THAT CARRY CORROSIVE LADING NEED THEIR PRESSURE RELIEF VALVES EITHER REPLACED OR TESTED IN ACCORDANCE WITH CLAUSE 7.2.1.4 & 7.2.7.6	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	ADDITIONAL REJECTION CRITERIA- LESS THAN THE MINIMUM THICKNESS REMAINING UNDER A CUT, DIG OR GOUGE. ANY DENT WITH A DEPTH OF MORE THAN 12.7MM WHERE IT INCLUDES A WELD. ANY DENT WITH A DEPTH GREATER THAN 10% OF THE LENGTH OF THE DENT. ANY WELD DEFECT, CRACK, PINHOLE, OR INCOMPLETE FUSION OF WELD. ANY STRUCTURAL DEFECT, ANY SOURCE OF LEAKAGE. REPAIRS MADE TO THE LIQUID RETAINING COMPONENTS USING AN OVERLAY PATCH.	<input checked="" type="checkbox"/>	<input type="checkbox"/>
EXTERNAL VISUAL INSPECTION COMPLETED AS PER THE B620 STANDARD & EVOLUTION SAFE WORK PROCEDURE ALL ITEMS COMPLY, PERFORM ADDITIONAL TESTS AND INSPECTIONS AS REQUIRED.		COMPLY <input checked="" type="checkbox"/>	
INSPECTOR NAME & SIGNATURE. Phillip Campos <i>Phillip Campos</i>		INSPECTION DATE. . 30-Mar-23	
N/A	7.2.5 (K) LEAKAGE TEST N/A <input type="checkbox"/>	COMPLY	REPAIR
<input type="checkbox"/>	ENSURE THAT ALL VENTING DEVICES SET TO RELIEVE AT LESS THAN THE TEST PRESSURE ARE REMOVED OR RENDERED INOPERATIVE. UPON COMPLETION OF TEST ALL VENTING DEVICES HAVE BEEN PUT BACK INTO OPERATION.	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	THE TEST PRESSURE SHALL NOT BE LESS THAN 80% OF THE TANK DESIGN PRESSURE OR MAWP, WHICHEVER IS LESS AND MARKED ON THE CERTIFICATION PLATE. TC331 TANKS NOT LESS THAN 60 PSI	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	WATER OR AIR SHALL BE USED AS THE TEST MEDIUM, WITH PNEUMATIC TESTING SOAP AND WATER SHALL BE USED TO DETECT FOR LEAKS, LADING CAN BE USED FOR TC 331 MIN 60 PSI	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	PRODUCT PIPING WITH ALL VALVES AND ACCESSORIES ARE IN PLACE AND OPERATIVE, EACH VALVE AND CLOSURE SHALL BE TESTED IN SEQUENCE WITH THE TANK AT NORMAL OPERATING CONDITION.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
LEAKAGE TEST COMPLETED AS PER THE B620 STANDARD & EVOLUTION SAFE WORK PROCEDURE ALL ITEMS COMPLY, PERFORM ADDITIONAL TESTS AS REQUIRED.		COMPLY <input checked="" type="checkbox"/>	
TESTER NAME & SIGNATURE. Phillip Campos <i>Phillip Campos</i>		TEST PRESSURE. 24 psi	HOLDING TIME. 15 min
		TEST DATE. . 30-Mar-23	





229, 27312 TWP RD 394  
 Lacombe County, Alberta T4M 0R9  
 Canada  
 accounting@evolutioninspections.ca  
 Phone: 403-885-0733

# INVOICE

Invoice No.: 0323-353  
 Date: 30 Mar, 2023  
 Page: 1  
 Quote No:

Bill To:  
**Robertsons Oilfield Services LTD**  
 Butch  
 Box 473  
 Daysland, Alberta T0B 1A0  
 Canada

Info:  
 Robertsons Oilfield Services LTD  
 Butch  
 Box 473  
 Daysland, Alberta T0B 1A0  
 Canada

Business No.: 811063890RT0001

Description	Quantity	Unit	Unit Price	Amount
Unit # Truck				
1 Year (VK) Inspection TC 407/412	1.0	Each	585.00	585.00
Inspection decal	2.0	Each	9.00	18.00
Hose Test	3.0	Each	48.00	144.00
Replaced 60 psi gauge in cabinet, replaced camlocks on vent.				
Labour Technician	0.5	Hour	125.00	62.50
60 psi pressure gauge	1.0	Each	33.50	33.50
2" aluminum camlock cap	1.0	Each	18.00	18.00
2" mnpt x 2" m/camlock aluminum	1.0	Each	11.55	11.55
Unit # Trailer				
5 Year (PIVK) Inspection TC 407/412	1.0	Each	780.00	780.00
Inspection decal	2.0	Each	9.00	18.00
Replaced inop butterfly valve & actuator. Replaced damaged air line to relief valve. P/s front head valve not functioning. Remove valve, function test & reinstall, ice & sludge in piping. Retest after repairs.				
Labour Technician	3.0	Hour	125.00	375.00
Relief Valve Servicing Sub Service - Replaced damaged pressure plate, install seal kit, machine nozzle, clean, assemble & test.	1.0	Each	581.36	581.36
3" norris butterfly valve	1.0	Each	299.25	299.25
3" inline air actuator	1.0	Each	590.20	590.20
1/4" synflex	5.0	Each	0.45	2.25
1/4" synflex union	1.0	Each	4.53	4.53
1/4" 90	1.0	Each	4.89	4.89
Inspect Titan wiring between truck & pup. Cut out previous splicing & corrosion. Resplice wiring to plug. Remove all wiring from Titan gauge to board & run new wire. Incorrect or faulty transmitter also suspected.				
Labour Mechanic	2.5	Hour	130.00	325.00
Shop Supplies	1.0	Each	136.50	136.50
Subtotal:				3,989.53
Freight				39.00
G - GST 5%				
GST/HST				201.44
Shipped By: Tracking Number:			Total Amount	4,229.97
Terms: Net 30. Due 29 Apr, 2023.			Amount Paid	0.00
Comment: INTEREST CHARGED 2% MONTH 24% ANNUM ON OVERDUE ACCOUNTS			Amount Owing	4,229.97
Sold By: Wattie, Jason				